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| U:\Dokumenty synchro\Marketing\logo_english_bunt\voestalpine HPM\logo\v_Logo_CO.jpg | | | | | | | | | | | Objednávka na tepelné spracovanie | | | | | | | | | | | | | |
|  | FISM-P3-1-3-2 Platný od 1.12.2023 Revízia 3 | | | | | | | | | | | | | | | | | | | | | | | |
| **Názov firmy:** | | | | | **Objednávka číslo:** | | | | | | | | | | | **Dátum dodania:** | | | | | | | | |
| **Dodací list číslo:** | | | | | | | | | | | **Spôsob dodania:** | | | | | | | | |
| Kontaktná osoba /telefón: | | | | | **Dátum objednávky:** | | | | | | | | | | | **Spôsob vrátenia:** | | | | | | | | |
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| **Por.číslo** | **Označenie detailu /číslo výkresu** | **Materiál** | **Počet ks** | **Hmotnosť kg** | | **Požadované tepelné spracovanie** | | | | | | | | | | | | | | | | | | |
| **Vákuové kalenie** | | | | | | **Nitridácia / karbonitridácia 1** | | | | | **Žíhanie** | | | | | **Zmrazo-vanie** | **Rovnanie** | **Termín** |
| **Pretlakom N2** |  | **Opracovanie materiálu po TS** | | | | **Plyn** | | |  | | **Vákuum** | | |  | |
| **Olej** |  | **Plazma** | | |  | | **Bez ochrannej atm.** | | |  | |
| **Požad. tvrdosť HRC** | | **Povlakovanie** | **Erodovanie** | **Nitridácia** | | **Tvrdosť HV** | | **Hĺbka /mm/** | **Oxidácia** | | **Rozpúšťacie žíhanie** | **Žíhanie na odstránenie napätí** | | **Normalizač. žíhanie** | | **Požadov. min. teplota** | **Min. rovin-nosť** |
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|  | Vysvetlivky: 1 – V prípade nutnosti chránenia povrchu pred nitridáciou/ karbonitridáciou je zákazník povinný k objednávke priložiť dokument, v ktorom budú chránené plochy vyznačené. | | | | | | | | | | | | | | | | | | | | | | | |
| **Poznámka:** | | | | | | | | | | | |  | **Pečiatka a podpis zákazníka** | | | | | |  | | **Tovar za vaHPM-Slovakia prevzal** | | | |
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