# SAFETY BUILDS ON QUALITY

# We know the challenges you face, and work with you to move forward

voestalpine Wire Austria is your reliable partner for sophisticated high-end prestressing steel applications. We live for innovation, repeatedly setting new standards.



- » Technical support and customer support worldwide
- » Customer-oriented product development together with the experts at voestalpine
- » High quality primary materials from the most modern wire rod mill in the world

# **CUSTOMIZED WIRE**

#### We are your experts for high demands

You can always count on our prestressing steel strands in the most diverse fields of application. Our range extends from bridge construction to large container construction to the prestressing of wind power plants.







#### Our role in optimally realizing your projects:

- » Reliability Tested under the toughest conditions
- » Quality Superior quality for outstanding projects
- » Capacity Your powerful partner for major projects
- » Competence We know the challenges you face, and support you with our concentrated expertise

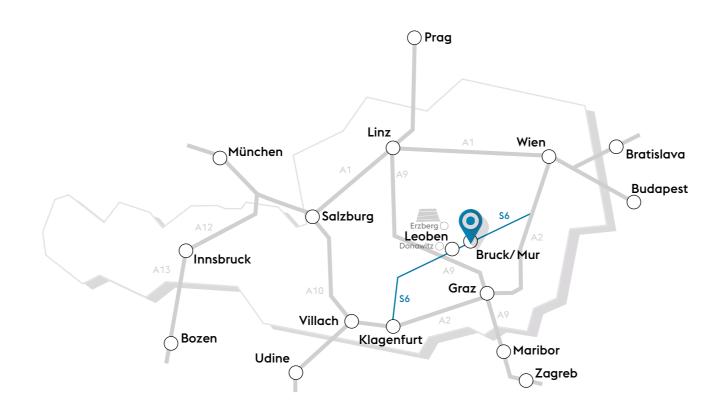
# WE'RE WHERE YOU ARE

#### Internationality guarantees customer proximity

Our global distribution network, with the strength of the voestalpine Group to support us, guarantees you quality and reliability. We are always just where you need us to be, offering support for projects worldwide.



- » Short delivery times and flexibility
- » Support for projects worldwide



#### voestalpine Wire Austria GmbH

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### INTEGRATED SUPPLIER

#### One-of-a-kind value chain

We are the only provider to cover the entire value chain: from Erzberg iron ore to the production of steel right through to customized prestressing steel for demanding customers.



- » Integrated production
- » In-house galvanizing
- » Ongoing process reliability
- » State-of-the-art production facilities
- » Flexibility and sufficient capacity for your major projects
- » Comprehensive monitoring and traceability of the entire manufacturing process
- » Accredited laboratory and state-of-the-art testing facilities

# SHEATHED PRESTRESSING STEEL STRAND

#### Your benefits

- » Superior corrosion protection
- » Wide range of diameters available
- » Compacted strands
- » Multiple sheathing
- » Exact multiple lengths



## TECHNICAL DETAILS

<b>Stay Cable Strands</b> Prestressing steel strand, 7 wire	galvanized, waxed and sheathed					
Nominal diameter of strand	Total mass	Mass of components				
DL	М	Steel	Polyethylene	Wax		
mm	kg/1000m	kg/1000m				
15,3	≥ 1187	1093	≥ 82	≥ 12		
15,7	≥ 1266	1172	≥ 82	≥ 12		





190 - 350 g/m<sup>2</sup> Zinc coating:

Grade of polyethylene: HDPE80 / HDPE100 / HDPE100+

or others on request

FprEN 10337 oder NF A35-035

HDPE sheath thickness: min. 1,5 mm

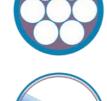
min. 1000 N/30 cm Friction resistance:

Standard:

Special types on request

Nominal diameter of strand	Toto	Total mass		Mass of components				
DL		М	Steel	Polyet	hylene	Grease		
mm	kg/	kg/1000m			kg/1000m			
12,5	≥ 825	≥ 849	730	≥ 65	≥ 89	≥ 30		
12,9	≥ 885	≥ 908	785	≥ 68	≥ 91	≥ 32		
15,3	≥ 1212	≥ 1236	1093	≥ 79	≥ 103	≥ 40		
15,7	≥ 1297	≥ 1329	1172	≥ 82	≥ 114	≥ 43		

≥ 1427







Mass of components

1289 ≥ 79 ≥ 103 ≥ 35

Steel Polyethylene



#### Grade of polyethylene: HDPE80 / HDPE100 / HDPE100+ or others on request

≥ 1403

Total mass

HDPE sheath thickness: min. 1,5 mm or min. 2,0 mm

max. 60 N/m Friction resistance:

Nominal diameter

DL

15,2

of strand

Special types on request Multiple sheathing on request



## **DESIGN OPTIONS**

- » Wire surface
  - uncoated
  - galvanized
- » Strand outer wires
  - round
  - compacted
- » Protective fillers
  - grease
- wax

- » Types of sheathing
  - round
  - tightly extruded
  - (following the outer contour of the strand)
- » Designs possible according to customer specifications
  - sheath color
  - labelling
  - sheath wall thickness
  - multiple sheathing
- » Delivery forms
  - reelless coil
  - wooden reel



### voestalpine Wire Austria GmbH

#### Your partner - competent and reliable

Long-term customer relationships are important to us. We know the challenges you face, and, supporting you with our concentrated expertise means we can grow and develop, together. See for yourself!



- » Partnerships with customers
- » Development partnerships
- » Cooperative work with research institutions and universities