

FREIGHT POLICY Revised: May 2018

Freight Prepaid: Any order to one destination with a minimum order value of **US \$2,000**, any material within the **voestalpine Böhler Welding USA, Inc** Brands:

- Bohler Welding
(Minimum carton weights: China E7018, E8018-B2, & E9018-B3 is 20 master cartons & Mexico E7018 is 8 master cartons.)
- UTP Maintenance
- Fontargen Brazing

Exceptions:

- Avesta Finishing Products
All chemical shipments are shipped Ex-Works

Minimum Order Handling fee:

All orders of less than \$360.00 order value will incur a \$36.00 handling fee.

** The handling fee will be waived for any expedited Next Day or Second Day Air shipment when the customer pays the freight. **

Shipping Options from voestalpine Böhler Welding Plants:

Sea Freight Schedule for all product lines:

- Delivery: 6-8 weeks after receipt of order.

Air Freight for all product lines:

- Delivery: 1-2 weeks after order receipt or completion of material, Customs Clearance charge of \$185.00 and air freight of \$2.50 per pound.

DHL Air Freight for ALL Product Lines:

- All DHL shipments are at Customer's expense. These orders can be placed at any time, allowing 3 - 4 days for packing/certification processing and 2 - 4 days for shipment. Average cost per lb. \$13.00-\$15.00.