

In-Depth Know-How

# Dispensable brazing flux F 300 DS 12



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As a leading manufacturer of soldering and brazing consumables, Fontargen Brazing offers proven solutions based on 50 years of industrial experience, tried and tested processes and methods. This In-Depth Know-How has made Fontargen Brazing an internationally preferred partner for every soldering and brazing task.

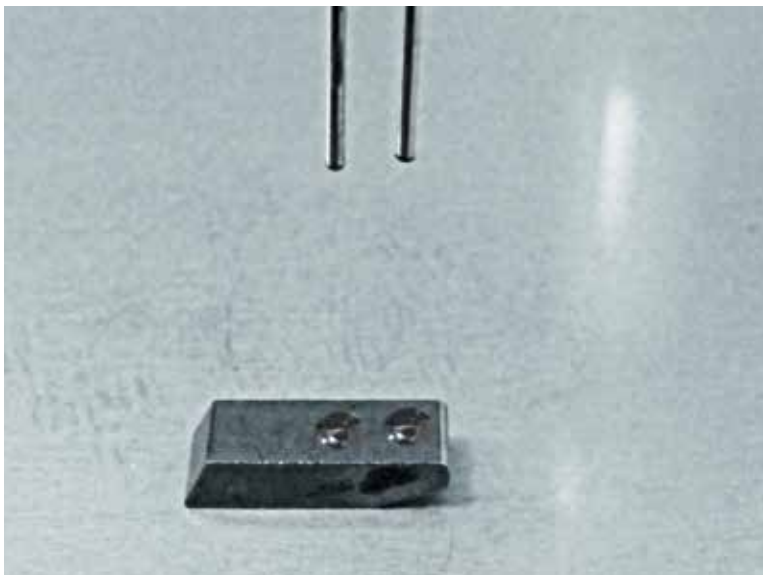
## Dispensable brazing flux for automatic brazing

# F 300 DS 12

FONTARGEN F 300 DS 12 (FH 12 corresponding to DIN EN 1045) is a brown flux paste, developed for the use in automated brazing machines for tungsten carbides with steel brazing. It is dispensable until the last drop.

The requirements of an automated brazing process are fulfilled by:

- A homogeneous structure
- Activation at low temperature
- Dispensability also with narrow needles
- No need for stirring
- Stable behavior during heating



Tungsten carbide saw tooth:  
Flux paste F 300 DS 12 applied to a tungsten carbide surface



Brazing machine for circular saw blades – flux application area

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ONE STEP AHEAD.