

# Blanking Dimensions

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voestalpine Tubulars proprietary connection

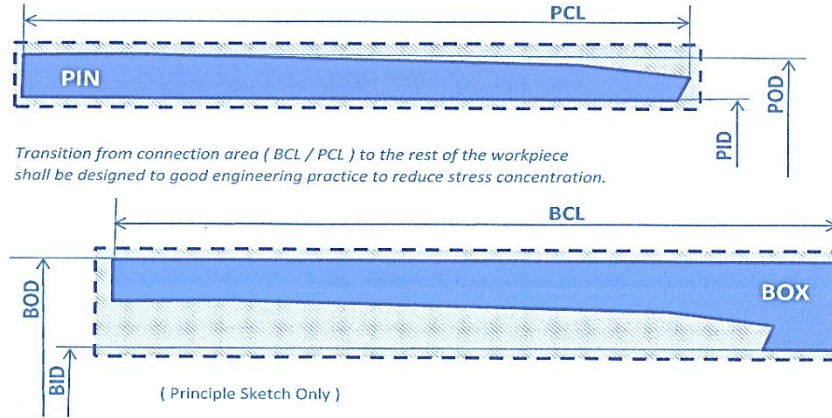
VAF<sup>®</sup>

# VAF®

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Blanking Dimensions: Dimensions of voestalpine Tubulars proprietary connections to be considered for the design of accessories

Rev.0



BOD\*..... BOX OUTSIDE DIAMETER  
 BID\* ..... BOX INSIDE DIAMETER  
 BCL ..... BOX CONNECTION LENGTH

POD\* ..... PIN OUTSIDE DIAMETER  
 PID\* ..... PIN INSIDE DIAMETER  
 PCL ..... PIN CONNECTION LENGTH

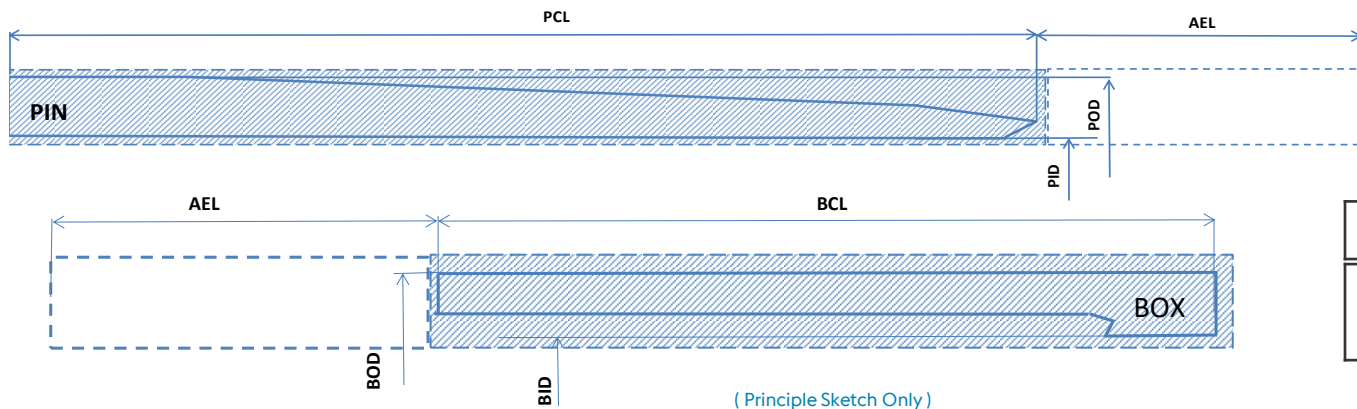
\* Minimum and maximum dimensions after final machining of the connection.  
 Reasonable machining allowances shall be agreed with the licensed threader of the connection by considering type of blank ( already pre-machined or raw ) and/or shape of the whole workpiece.

PIPE DESIGNATION		TUBING & CASING					
		PIN			BOX		
O.D	lb/ft	POD	PID	PCL	BOD	BID	BCL
		[ mm ]	[ mm ]	[ mm ]	[ mm ]	[ mm ]	[ mm ]
		MIN.	MAX.	MIN.	MIN.	MAX.	MIN.
3 1/2"	9,20	89,10	74,10	80,00	89,10	74,10	80,00
	10,20		73,10			73,10	
4"	9,50	101,80	88,30	68,00	101,80	88,30	68,00
4 1/2"	11,60	114,50	99,80	80,00	114,50	99,80	80,00
	12,60		99,20			99,20	
	13,20		97,40	92,00		97,40	92,00
5"	15,00	127,20	110,20	92,00	127,20	110,20	92,00
	18,00		107,00	112,00		107,00	112,00
	21,40		103,40	143,00		103,40	143,00
5 1/2"	15,50	139,90	123,50	92,00	139,90	123,50	92,00
	17,00		122,50	92,00		122,50	92,00
	20,00		120,00	112,00		120,00	112,00
	23,00		117,20	134,00		117,20	134,00
7"	35,00	178,00	151,50	150,00	178,00	151,50	150,00
7 5/8"	29,70	193,90	173,00	95,00	193,90	173,00	95,00

# Recut lengths

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# Recut lengths



AEL (Min)	
PIN & Box Casing & Tubing	35 mm

BOD\* ..... BOX OUTSIDE DIAMETER  
 BID\* ..... BOX INSIDE DIAMETER  
 BCL ..... BOX CONNECTION LENGTH  
 AEL ..... Additional excess length for one recut

POD\* ..... PIN OUTSIDE DIAMETER  
 PID\* ..... PIN INSIDE DIAMETER  
 PCL ..... PIN CONNECTION LENGTH

\* Minimum and maximum dimensions after final machining of the connection.

Reasonable machining allowances shall be agreed with the licensed threader of the connection by considering type of blank ( already pre-machined or raw) and/or shape of the whole workpiece.