

colofer® PLUS

More than just maximum protection

Experts at every level. Maximum protection and performance for roofs, walls and drainage systems! colofer® PLUS stands for perfect allround protection, limitless functionality and completely chromate-free coating technology.

Excellent corrosion protection (RC5), highest reference values for scratch resistance (40 N) and UV resistance category (RUV 4). Up to 40-year guarantee period and special guarantees for exceptional loads.

Convincing advantages:

- » Extremely high corrosion resistance (RC5)
- » High level of UV resistance category (RUV 4)
- » Highest reference value for scratch resistance (40 N)
- » Variety of different surface textures
- » Up to 40-year warranty period and special guarantees

Typical applications:

- » Sandwich panels
- » Cassette elements
- » Gutters and tubes





Our colofer® technical support consists of a large pool of experts who will be happy to assist you with all your inquiries. Premium quality with reduced carbon footprint







Properties	Testing standard/Inspection requirement	Typical values					
Coating thickness	EN 13523-1	арргох. 50 µm					
Color	EN 13523-3	upon agreement					
Gloss (60°)	EN 13523-2	30 - 50					
Adhesion after cupping	EN 13523-6	6 mm Gt0B					
Adhesion after bending	EN 13523-7	≤ 1 T peel adhesion					
Crack formation during bending	EN 13523-7	≤ 1,5 T free of cracks					
Scratch resistance	based on EN 13523-12	≥ 40 N					
Temperature resistance (during use)		from -20 to +80 °C 1)					
Resistance to humidity » Continuous humidity test	EN 13523-25	Test duration: 1,000 h No formation of blisters on surface					
Corrosion resistance » Salt spray test	EN 13523-8	Test duration: 500 h Average creepage (scratch to Zn): 2 mm max., no formation of blisters on surface					
Corrosion protection class	DIN 55928-8: 1994	KIII					
Corrosivity category	DIN 55634: 2018	C3 (on ZM120 substrate) / C3 - C5 (on Z275 substrate)					
RC category	EN 10169	RC5 on Z275					
CPI category	EN 10169	CPI 4					
UV resistance category ²⁾	EN 10169	RUV 4					
Surface appearance		smooth or structured					
Fire classification	EN 13501-1	A1 ³⁾					

All testing standards are the most recent version as long as a year is not indicated.



¹⁾ No delamination of coating on even surfaces throughout guarantee period for coating adhesion. Color shades will change as a result of long-term stress at high temperature.

²⁾ UV resistance category depends heavily on color. The respective RUV class is achievable only for colors noted in table "Overview of color shades" in the Technical Terms of Delivery for colofer[®]. Additional colors upon request.

³⁾ In combination with colofer® REVERSE as a back-side coating



Guarantee services for

wall applications 1)	墨	ZM120	Z275	Z200	ZM120	Z275	Z200	ZM120	Z275	Z200	ZM120	Z275	Z200	
Corrosion (rust)		40	35	25	25	25	15	\bowtie	15	\approx	\bowtie	@	\bowtie	
Coating adhesion		15	15	15	12	12	12	×	8	×	×	@	×	
Visual appearance		RUV 4 acc. to EN 10169			RUV 4 c	RUV 4 acc. to EN 10169			RUV 4 acc. to EN 10169			RUV 4 acc. to EN 10169		
Guarantee services for roof applications 1)		ZM120	RC2 Z275	Z200	ZM120	RC3 Z275	Z200	ZM120	RC4 Z275	Z200	ZM120	RC5 Z275	Z200	
Corrosion (rust)		35	30	20	20	20	10	<u></u>	12	×	×	0	\bowtie	
Coating adhesion		12	12	12	10	10	10	×	5	×	×	@	\bowtie	
Visual appearance		RUV 4 a	cc. to EN	N 10169	RUV 4 o	icc. to EN	10169	RUV 4 c	acc. to El	N 10169	RUV 4 o	ıcc. to El	V 1016	
Guarantee services for drainage applications 1)	T	ZM120	_	275	Z200	ZM120		275	Z200	ZM120	Z2		Z200	
Corrosion (rust)		20	2	.0	10	15	1	5	8	×	12	2	\bowtie	
Coating adhesion		10	1	0	10	8		8	8	×	5		×	
Visual appearance		RUV 4 acc. to EN 101)169	169 RUV 4 acc. to EN 101			89 RUV 4 acc. to EN 10169					
Guarantee periods depending on altitude	8	up to 900 m 9		201 – 1,300 m 1,301 –		1,700 m 1,701 – 2,100		1 – 2,100 :	0 m above 2,100 m					
Guarantee		100%		90%	90% 70%		1%	% 50%						

¹⁾ This guarantee between voestalpine and its direct customer shall be governed by and construed in accordance with Austrian law (with the exclusions of its conflict-of-law provisions and the UN Convention on Contracts for the International Sale of Goods of 11 April 1980 - CISG) and only valid in connection with the respective regulations of most recent version of the colofer® guarantee provisions applying at the time of the order confirmation by voestalpine.





OUR PATH TO A GREENER FUTURE

Premium products in the greentec steel Edition

With greentec steel, voestalpine is pursuing an ambitious step-by-step plan in the long-term decarbonization of steel production. The declared objective is to achieve carbon-neutral production by 2050, and the initial steps have already been taken. Process-optimized production operations already prevent up to 10% of the direct CO_2 emissions at the Linz site. The material and processing properties of the steel are not affected in any way in this production route. Each voestalpine steel strip product is available in premium quality in the greentec steel Edition with a reduced carbon footprint and unique benefits.



Premium quality with reduced carbon footprint

colofer® greentec steel

Organic-coated steel strip – greentec steel Edition

Max. carbon footprint 2.23 kg $\rm CO_2^{}e$ per kg of steel $^{1)}$

¹⁾ per EN 15804+A2 (EPD methodology) cradle to gate

All products, dimensions and steel grades listed in each voestalpine supply range are available as greentec steel Edition.

All values reflect the current status of our experience and knowledge. Slight deviations may occur as a result of specific color and sheet thickness. Paper printouts cannot be updated on a regular basis. For this reason, please refer to the most recent version of the online data sheets found on our home page (www.voestalpine.com/colofer).

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