



ELECTRO-GALVANIZED STEEL STRIP

Range of supply
April 2019

Steel grade	Norms and specifications	Test dir.	Yield strength R _{p0.2} [MPa]	Tensile strength R _m [MPa]	Total elong. A ₈₀ min. [%]	r value min. [-]	n value min. [-]	BH ₂ min. [MPa]	Exposed
Mild steels									
EN 10152:2009			R_e	R_m	A₈₀	r₉₀	n₉₀	BH₂	E
DC01	EN 10152:2009	Trans.	140 - 280	270 - 410	28	-	-	-	✓
DC03	EN 10152:2009	Trans.	140 - 240	270 - 370	34	1.3	-	-	✓
DC04	EN 10152:2009	Trans.	140 - 220	270 - 350	37	1.6	0.17	-	✓
DC05	EN 10152:2009	Trans.	140 - 200	270 - 330	39	1.9	0.19	-	✓
DC06	EN 10152:2009	Trans.	130 - 180	270 - 350	41	2.1	0.21	-	✓
DC07	EN 10152:2009	Trans.	110 - 160	250 - 310	43	2.5	0.22	-	✓
VDA 239-100 and voestalpine special grade			R_{p0.2}	R_m	A₈₀	r₉₀	n_{10-20/Ag}	BH₂	E
CR1	VDA 239-100	Trans.	140 - 300	270 - 410	28	-	-	-	✓
CR2	VDA 239-100	Trans.	140 - 240	270 - 370	34	1.3	0.16	-	✓
CR3	VDA 239-100	Trans.	140 - 220	270 - 350	38	1.8	0.18	-	✓
CR4	VDA 239-100	Trans.	140 - 190	270 - 330	39	1.9	0.20	-	✓
CR5	VDA 239-100	Trans.	110 - 180	260 - 330	41	2.1	0.22	-	✓
CR6	voestalpine	Trans.	110 - 160	250 - 310	43	2.5	0.22	-	✓
Structural steels									
DIN 1623			R_{p0.2}	R_m	A₈₀	r₉₀	n_{10-20/Ag}	BH₂	E
S215G	DIN 1623	Trans.	≥ 215	360 - 510	20	-	-	-	-
Micro-alloyed steels									
EN 10268			R_{p0.2}	R_m	A₈₀	r₉₀	n₉₀	BH₂	E
HC260LA	EN 10268	Trans.	260 - 330	350 - 430	26	-	-	-	-
HC300LA	EN 10268	Trans.	300 - 380	380 - 480	23	-	-	-	-
HC340LA	EN 10268	Trans.	340 - 420	410 - 510	21	-	-	-	-
HC380LA	EN 10268	Trans.	380 - 480	440 - 580	19	-	-	-	-
HC420LA	EN 10268	Trans.	420 - 520	470 - 600	17	-	-	-	-
HC460LA	EN 10268	Trans.	460 - 580	510 - 660	13	-	-	-	-
HC500LA	EN 10268	Trans.	500 - 620	550 - 710	12	-	-	-	-
VDA 239-100			R_{p0.2}	R_m	A₈₀	r₀	n_{10-20/Ag}	BH₂	E
CR210LA	VDA 239-100	Long.	210 - 300	310 - 410	29	1.0	0.15	-	-
CR240LA	VDA 239-100	Long.	240 - 320	320 - 430	27	-	0.15	-	-
CR270LA	VDA 239-100	Long.	270 - 350	350 - 460	25	-	0.14	-	-
CR300LA	VDA 239-100	Long.	300 - 380	380 - 490	23	-	0.14	-	-
CR340LA	VDA 239-100	Long.	340 - 430	410 - 530	21	-	0.12	-	-
CR380LA	VDA 239-100	Long.	380 - 470	450 - 570	19	-	0.12	-	-
CR420LA	VDA 239-100	Long.	420 - 520	480 - 600	17	-	0.11	-	-
CR460LA	VDA 239-100	Long.	460 - 580	520 - 680	15	-	0.10	-	-

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Bake-hardening steels									
EN 10268			R_{p0.2}	R_m	A₈₀	r₉₀	n₉₀	BH₂	E
HC180B	EN 10268	Trans.	180 - 230	290 - 360	34	1.6	0.17	35	✓
HC220B	EN 10268	Trans.	220 - 270	320 - 400	32	1.5	0.16	35	✓
HC260B	EN 10268	Trans.	260 - 320	360 - 440	29	-	-	35	✓
HC300B	EN 10268	Trans.	300 - 360	390 - 480	26	-	-	35	-
VDA 239-100			R_{p0.2}	R_m	A₈₀	r₀	n_{10-20/Ag}	BH₂	E
CR180BH	VDA 239-100	Long.	180 - 240	290 - 370	34	1.1	0.17	20/30	✓
CR210BH	VDA 239-100	Long.	210 - 270	320 - 400	32	1.1	0.16	20/30	✓
CR240BH	VDA 239-100	Long.	240 - 300	340 - 440	29	1.0	0.15	20/30	✓
CR270BH	VDA 239-100	Long.	270 - 330	360 - 460	27	-	0.13	20/30	-
High-strength IF steels									
EN 10268			R_{p0.2}	R_m	A₈₀	r₉₀	n₉₀	BH₂	E
HC180Y	EN 10268	Trans.	180 - 230	330 - 400	35	1.7	0.19	-	✓
HC220Y	EN 10268	Trans.	220 - 270	340 - 420	33	1.6	0.18	-	✓
HC260Y	EN 10268	Trans.	260 - 320	380 - 440	31	1.4	0.17	-	✓
VDA 239-100			R_{p0.2}	R_m	A₈₀	r₀	n_{10-20/Ag}	BH₂	E
CR180IF	VDA 239-100	Long.	180 - 240	320 - 400	35	1.2	0.19	-	✓
CR210IF	VDA 239-100	Long.	210 - 270	340 - 420	33	1.1	0.18	-	✓
CR240IF	VDA 239-100	Long.	240 - 300	360 - 440	31	1.0	0.17	-	✓
Carbon-manganese steels									
Special voestalpine grade			R_{p0.2}	R_m	A₈₀	r₉₀	n_{10-20/Ag}	BH₂	E
HT440CM	voestalpine	Trans.	280 - 380	≥ 440	25	-	-	-	-

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Dual-phase steels									
EN 10338			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-UE}	BH ₂	E
HCT450X	EN 10338	Long.	260 - 340	≥ 450	27	-	0.16	30	✓
HCT490X	EN 10338	Long.	290 - 380	≥ 490	24	-	0.15	30	✓
HCT590X	EN 10338	Long.	330 - 430	≥ 590	20	-	0.14	30	✓
HCT780X	EN 10338	Long.	440 - 550	≥ 780	14	-	-	30	-
HCT980X	EN 10338	Long.	590 - 740	≥ 980	10	-	-	30	-
VDA 239-100 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-20/Ag}	BH ₂	E
CR260Y450T-DP	voestalpine	Long.	260 - 340	450 - 560	27	-	0.16	30	✓
CR290Y490T-DP	VDA 239-100	Long.	290 - 380	490 - 600	24	-	0.15	30	✓
CR330Y590T-DP	VDA 239-100	Long.	330 - 430	590 - 700	20	-	0.14	30	✓
CR360Y600T-DP	voestalpine	Long.	360 - 460	600 - 710	19	-	0.14	30	✓
CR440Y780T-DP	VDA 239-100	Long.	440 - 550	780 - 900	14	-	0.11	30	-
CR500Y780T-DP	voestalpine	Long.	500 - 620	780 - 900	13	-	-	30	-
CR550Y980T-DP	voestalpine	Long.	550 - 730	980 - 1130	10	-	-	30	-
CR590Y980T-DP	VDA 239-100	Long.	590 - 740	980 - 1130	10	-	-	30	-
CR660Y980T-DP	voestalpine	Trans.	660 - 810	980 - 1130	10	-	-	30	-
CR700Y980T-DP	VDA 239-100	Long.	700 - 850	980 - 1130	8	-	-	30	-

Dual-phase high-ductility steels (cold rolled dual-phase steels with improved formability)									
VDA 239-100 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-20/Ag}	BH ₂	E
CR330Y590T-DH	voestalpine	Long.	330 - 430	590 - 700	26	-	0.16	30	-
CR440Y780T-DH	VDA 239-100	Long.	440 - 550	780 - 900	18	-	0.13	30	-
CR700Y980T-DH	VDA 239-100	Long.	700 - 850	980 - 1180	13	-	-	30	-
CR850Y1180T-DH	voestalpine	Long.	850 - 1050	1180 - 1350	13	-	-	30	-

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Complex-phase steels									
EN 10338 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-UE}	BH ₂	E
HCT780C	EN 10338	Long.	570 - 720	≥ 780	10	-	-	30	-
HCT980C	EN 10338	Long.	780 - 950	≥ 980	6	-	-	30	-
VDA 239-100 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-20/Ag}	BH ₂	E
CR570Y780T-CP	VDA 239-100	Long.	570 - 720	780 - 920	10	-	-	30	-
CR660Y780T-CP	voestalpine	Long.	660 - 830	780 - 980	10	-	-	30	-
CR780Y980T-CP	VDA 239-100	Long.	780 - 950	980 - 1140	6	-	-	30	-
CR900Y1180T-CP	VDA 239-100	Long.	900 - 1100	1180 - 1350	5	-	-	30	-

Complex-phase steels high-ductility (cold rolled complex-phase steels with improved formability)									
Special voestalpine grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-UE}	BH ₂	E
CR780Y980T-CH	voestalpine	Long.	780 - 950	980 - 1140	10	-	-	30	-
CR900Y1180T-CH	voestalpine	Long.	900 - 1150	1180 - 1350	7	-	-	30	-
CR1000Y1370T-CH	voestalpine	Long.	1000 - 1250	1370 - 1550	5	-	-	30	-

TRIP steels									
EN 10338 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-UE}	BH ₂	E
HCT600T	voestalpine	Long.	400 - 520	≥ 600	25	-	-	40	-
HCT690T	EN 10338	Long.	400 - 520	≥ 690	23	-	0.19	40	-
HCT780T	EN 10338	Long.	450 - 570	≥ 780	21	-	0.16	40	-
VDA 239-100 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-20/Ag}	BH ₂	E
CR400Y600T-TR	voestalpine	Long.	400 - 520	≥ 600	25	-	-	40	-
CR400Y690T-TR	VDA 239-100	Long.	400 - 520	690 - 800	24	-	0.19	40	-
CR450Y780T-TR	VDA 239-100	Long.	450 - 570	780 - 910	21	-	0.16	40	-

Martensitic steels									
VDA 239-100 and voestalpine special grade			R _{p0.2}	R _m	A ₈₀	r ₉₀	n _{10-UE}	BH ₂	E
CR860Y1100T-MS	voestalpine	Long.	860 - 1120	1100 - 1320	3	-	-	30	-
CR1030Y1300T-MS	VDA 239-100	Long.	1030 - 1330	1300 - 1550	3	-	-	30	-

SURFACES AND SERVICES

Surfaces according to EN 10130 and VDA 239-100					
Product variant	Norms and specifications	Coatings	Normal surface	Best surface	
Zinc coating on both sides	EN 10152 VDA 239-100	ZE 2.5 μ - 10 μ EG 12 - 65	A U	B E	
Zinc coating on one side	EN 10152 VDA 239-100	ZE 2.5 μ - 10 μ EG 12 - 65	A U	B E	

Subsequent surface treatment					
Product variant	Oiled	Chemically passivated (and oiled)	Phosphated (and oiled)	Chemically passivated and phosphated (and oiled)	Dry forming aid
Zinc coating on both sides	✓	✓ (✓)	✓ (✓)	✓ (✓)	✓
Zinc coating on one side	✓	✓ (✓)	- (-)	- (-)	✓

Selected services				
Differential galvanization	Special coil labeling	Roughness deviation from standard	Reduced dimensional tolerance	Material testing according to EN 10204

DIMENSIONS

Available dimensions: wide strip (coil)			
Thickness [mm]	Width max. [mm]	Outside diameter max. [mm]	Inside diameter [mm]
0.40 - 2.50	1615	2000	500 / 600

Available dimensions: slit (slit strip)			
Thickness [mm]	Strip width [mm]	Outside diameter [mm]	Inside diameter [mm]
0.40 - 2.50	10 - 1615	700 - 2200	500 / 600

Available dimensions: cut-to-length (sheet)			
Thickness [mm]	Width max. [mm]	Length [mm]	Package weight max. [t]
0.40 - 2.50	210 - 1615	200 - 6700	6

Indicated references are standard values. The available combinations of widths and thicknesses and supply forms vary depending on the steel grade. Certain limitations possible depending on thickness.

This document provides an overview of the electro-galvanized steel strip products supplied by the voestalpine Steel Division. Other grades are available upon request. Please find further information and downloads under the following link: www.voestalpine.com/steel

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04/2019

voestalpine Steel Division
voestalpine-Straße 3
4020 Linz, Austria
T. +43/50304/15-8018
produktmanagement@voestalpine.com
www.voestalpine.com/steel

voestalpine

ONE STEP AHEAD.