

colofer® ROBUST

More than just extremely resistant to scratching

Nomen est omen. colofer® ROBUST is a well established product that has stood for excellent scratch resistance for many years.

Thanks to its innovative surface structure and in spite of a layer thickness of just 25 μm , colofer® ROBUST convinces with a much higher resistance to scratching than comparable products and protects your drainage system against mechanical damage during assembly/installation and use.

Convincing advantages:

- » Good forming properties
- » Very good resistance to scratching (30 N)
- » Highest UV resistance category class (RUV 4*)
- » Guaranteed up to an altitude of 2,100 meters

Typical applications:

- » Roof applications
- » Standing seam roofs
- » Gutters and tubes
- » For sheet working



Premium quality with reduced carbon footprint





Our colofer® technical support consists of a large pool of experts who will be happy to assist you with all your inquiries.





| Properties | Testing standard/Inspection requirement | Typical values | | |
|---|---|---|--|--|
| Coating thickness | EN 13523-1 | approx. 25 µm | | |
| Color | EN 13523-3 | upon agreement | | |
| Gloss (60°) | EN 13523-2 | approx. 20 | | |
| Adhesion after cupping | EN 13523-6 | 6 mm Gt0B | | |
| Adhesion after bending | EN 13523-7 | ≤ 1 T peel adhesion | | |
| Crack formation during bending | EN 13523-7 | ≤ 3 T free of cracks | | |
| Scratch resistance | based on EN 13523-12 | ≥ 30 N | | |
| Temperature resistance (during use) | - | from -20 to +80 °C 1) | | |
| Resistance to humidity » Continuous humidity test | EN 13523-25 | Test duration: 750 h No formation of blisters on surface | | |
| Corrosion resistance » Salt spray test | EN 13523-8 | Test duration: 360 h Average creepage (scratch to Zn): 2 mm max., no formation of blisters on surface | | |
| Corrosion protection class | DIN 55928-8: 1994 | KIII | | |
| Corrosivity category on Z275/ZM120 substrate | DIN 55634: 2018 | C3 | | |
| RC category | EN 10169 | RC3 on Z275 or ZM120 | | |
| CPI category | EN 10169 | CPI 4 | | |
| UV resistance category ²⁾ | EN 10169 | RUV 4* | | |
| Surface appearance | | structured | | |
| Fire classification | EN 13501-1 A1 | | | |
| | | | | |

[★] only applies to selected standard colors

All testing standards are the most recent version as long as a year is not indicated.



¹⁾ No delamination of coating on even surfaces throughout guarantee period for coating adhesion. Color shades will change as a result of long-term stress at high temperature.

²⁾ UV resistance category depends heavily on color. The respective RUV class is achievable only for colors noted in table "Overview of color shades" in the Technical Terms of Delivery for colofer®. Additional colors upon request.



| Guarantee services for wall applications 1) | = | ZM120 | RC2 Z275 | Z200 | ZM120 | RC3 Z275 | Z200 | |
|--|---|-------------------------|---------------|---------|-------------------------|-------------|---------------|--|
| Corrosion (rust) | | 20 | 18 | 12 | 15 | 15 | 10 | |
| Coating adhesion | | 10 | 10 | 10 | 8 | 8 | 8 | |
| Visual appearance | | RUV 4* acc. to EN 10169 | | | RUV 4* acc. to EN 10169 | | | |
| Guarantee services for roof applications 1) | | ZM120 | RC2 Z275 | Z200 | ZM120 | RC3 Z275 | Z200 | |
| Corrosion (rust) | | 18 | 15 | 10 | 12 | 12 | 8 | |
| Coating adhesion | | 10 | 10 | 10 | 5 | 5 | 5 | |
| Visual appearance | | RUV 4* acc. to EN 10169 | | | RUV 4* acc. to EN 10169 | | | |
| Guarantee services for drainage applications ¹⁾ | 7 | ZM120 | RC2 Z275 | Z200 | ZM120 | RC3 Z275 | Z200 | |
| Corrosion (rust) | | 15 | 15 | 8 | 10 | 10 | 5 | |
| Coating adhesion | | 10 | 10 | 10 | 5 | 5 | 5 | |
| Visual appearance | | RUV 4* acc. to EN 10169 | | | RUV 4* acc. to EN 10169 | | | |
| Guarantee periods depending on altitude | | up to 900 m | 901 – 1,300 m | 1,301 – | 1,700 m 1,70 | 1 – 2,100 m | above 2,100 m | |
| Guarantee | | 100% | 90%* | 70 |)%* | 50%* | | |

¹⁾ This guarantee between voestalpine and its direct customer shall be governed by and construed in accordance with Austrian law (with the exclusions of its conflict-of-law provisions and the UN Convention on Contracts for the International Sale of Goods of 11 April 1980 - CISG) and only valid in connection with the respective regulations of most recent version of the colofer® guarantee provisions applying at the time of the order confirmation by voestalpine.



Guarantee periods rounded to whole years.



OUR PATH TO A GREENER FUTURE

Premium products in the greentec steel Edition

With greentec steel, voestalpine is pursuing an ambitious step-by-step plan in the long-term decarbonization of steel production. The declared objective is to achieve carbon-neutral production by 2050, and the initial steps have already been taken. Process-optimized production operations already prevent up to 10% of the direct CO_2 emissions at the Linz site. The material and processing properties of the steel are not affected in any way in this production route. Each voestalpine steel strip product is available in premium quality in the greentec steel Edition with a reduced carbon footprint and unique benefits.



Premium quality with reduced carbon footprint

colofer®

greentec steel

Organic-coated steel strip – greentec steel Edition

Max. carbon footprint 2.23 kg $\rm CO_2^{}e$ per kg of steel $^{1)}$

¹⁾ per EN 15804+A2 (EPD methodology) cradle to gate

All products, dimensions and steel grades listed in each voestalpine supply range are available as greentec steel Edition.

All values reflect the current status of our experience and knowledge. Slight deviations may occur as a result of specific color and sheet thickness. Paper printouts cannot be updated on a regular basis. For this reason, please refer to the most recent version of the online data sheets found on our home page (www.voestalpine.com/colofer).

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