

# iFIX

## One Part – One Click

The smart substructure for photovoltaic systems on flat roofs



voestalpine Automotive Components Schwäbisch Gmünd  
[www.voestalpine.com/iFIX](http://www.voestalpine.com/iFIX)

**voestalpine**

ONE STEP AHEAD.

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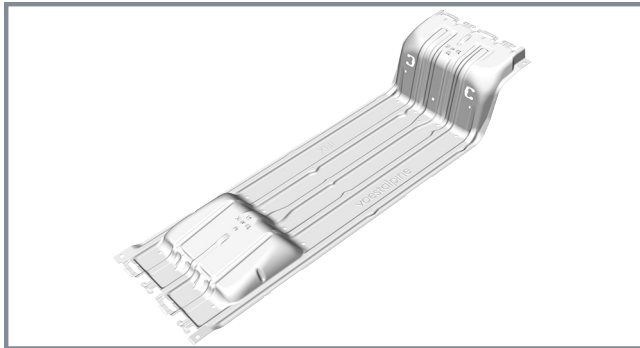
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# WHY iFIX ALL ADVANTAGES AT A GLANCE



## ONE PART

One component replaces 6 to 12 individual parts of conventional systems



## ONE CLICK

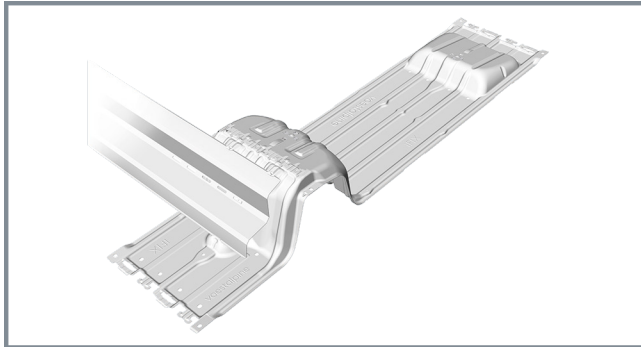
Up to 50% faster assembly thanks to the smart click solution





## SMART LOGISTICS

Up to 1.8 MWp on one truck, 50 kWp on a single pallet, stackable



## MODULAR

Easy combination of east-west and south



## PRODUCED IN GERMANY

Manufactured in Germany using green-tec steel from Austria

# BEST PRACTICE



1,6 MWp, foil roof  
@ GOLDBECK GmbH



98 kWp, concrete roof  
@ GOLDBECK GmbH

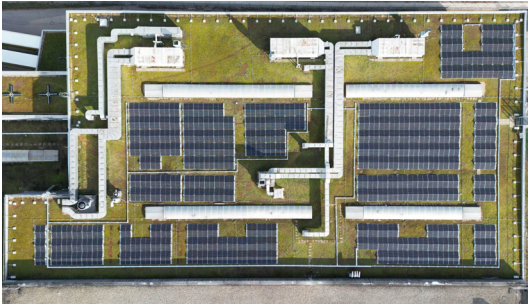


1,12 MWp, foil roof  
@ Benz AluSysteme



124,67 kWp, gravel roof  
@ eco-tec.at Photovoltaics GmbH





400 kWp, green roof  
@Solarwerk GmbH



2,0 MWp, foil roof  
@Solarwerk GmbH



262 kWp, extension, foil roof  
@ GOLDBECK GmbH



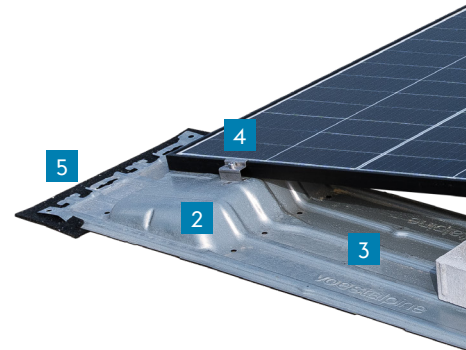
557 kWp, foil roof  
@ SUNKON GmbH

# iFIX EAST-WEST MOUNTING ONE PART – ONE CLICK

No need to worry about many different individual parts or time-consuming installation. iFIX is mounted in just a few steps. The component has all the fixing points needed for screw connection of the module. The additional parts required can be selected specifically depending on the photovoltaic module installed. All framed PV modules can be easily mounted on iFIX substructures.

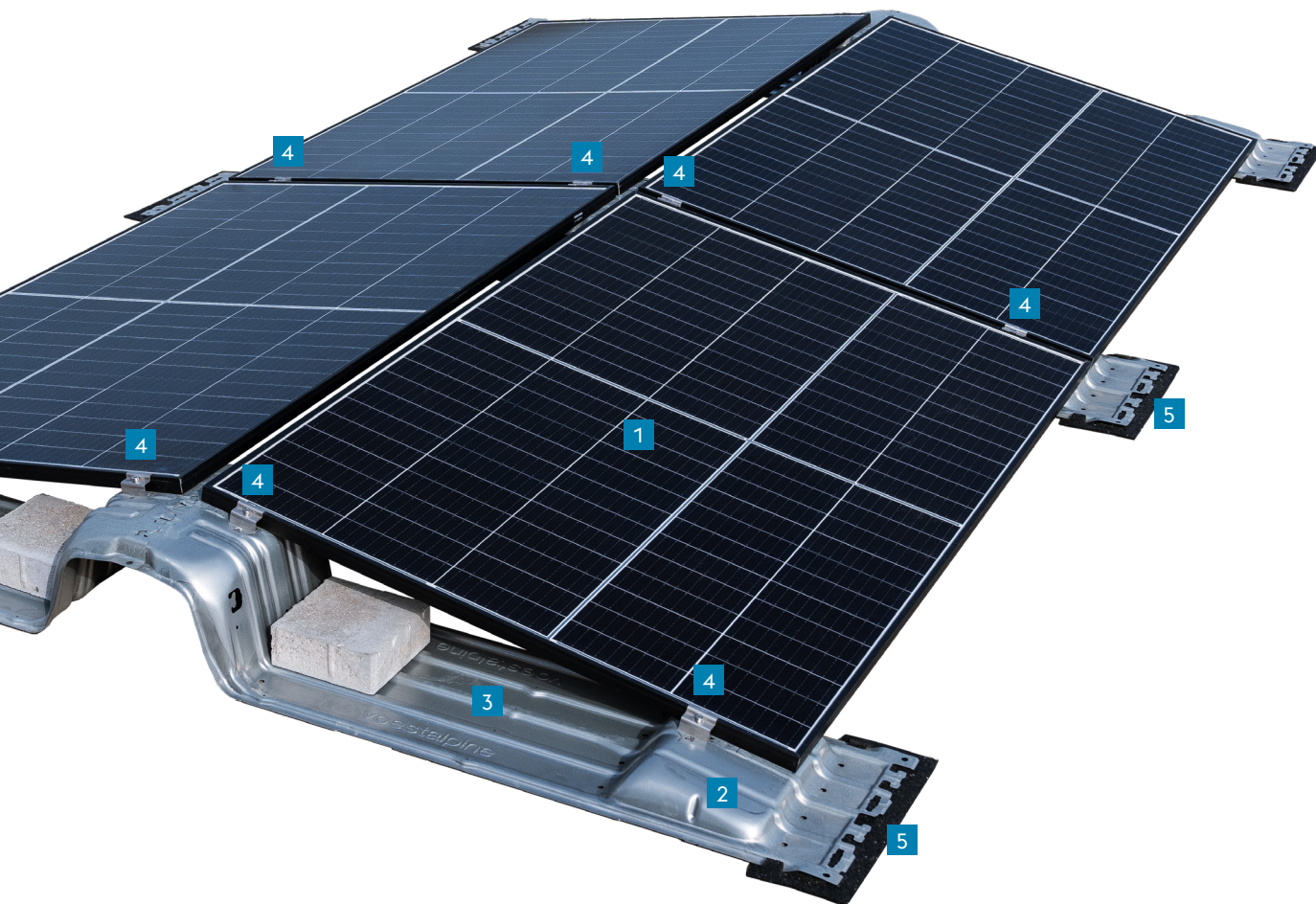


To the mounting video  
[voestalpine.com/iFIX/#tool](https://voestalpine.com/iFIX/#tool)



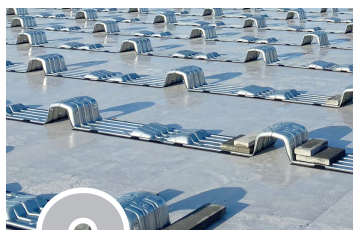
- 1 Photovoltaic module
- 2 iFIX Protect / Alu-Protect  
(with strips of building protection mat as standard, alternatively without)
- 3 Ballast area
- 4 End and centre clamps  
(specific to the photovoltaic module)
- 5 Protector





1

INSTALL iFIX  
WITH ONE CLICK



2

WEIGH DOWN  
WITH BALLAST



3

MOUNT PV  
MODULE

Always refer to the current mounting instructions.

# iFIX EAST-WEST TECHNICAL

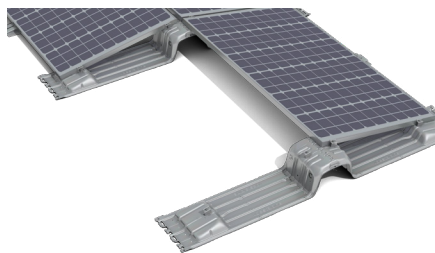
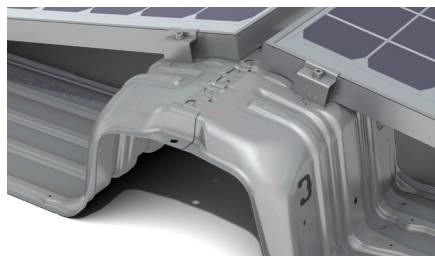
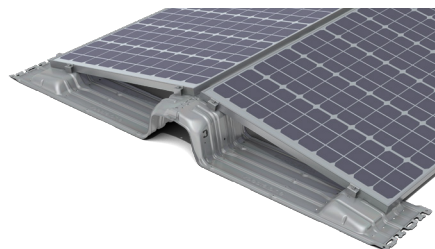
iFIX EW is the latest iFIX product for east-west orientation to maximise yield on flat roofs throughout the day.



|                         | iFIX Protect / Alu-Protect<br>(with pre-glued strips of building protection mat) | iFIX Base with separate building protection mat |
|-------------------------|--|---|
| iFIX EW contact surface | 0.084 m²   | 0.280 m²  |
| iFIX EW weight          | 3,71 kg  | 5,04 kg   |
| iFIX EW dimensions      | 1,271 x 376 x 227 mm   | 1,271 x 376 x 227 mm                            |



| Features                          | Characteristic values   |
|-----------------------------------|---|
| Area of application               | <p>Flat roofs with max. 3° roof pitch</p> <p>With and without parapet</p> <p>Surface: Foil or bitumen covering, concrete, gravel or green roof</p> <p>No permanently standing water</p> <p>Wind zones 1 to 3, environmental conditions up to C3</p> <p>Peak velocity pressure up to 1,400 N/m<sup>2</sup>*</p> <p>Snow load up to 3.8 kN/m<sup>2</sup>*</p> <p>Building height up to 50 m</p> <p>Minimum distance from the edge of the building 0.5 m</p> |
| Surface pressure                  | <p>Contact surface per mounting: max. 0.28 m<sup>2</sup></p> <p>Therefore very low surface pressure</p>   |
| Module orientation                | Horizontal  |
| Module installation angle         | 10°   |
| Mountable PV modules with a frame | <p>Frame dimensions:</p> <p>Width: min. 990 mm, max. 1,145 mm</p> <p>Length: min. 1,650 mm, max. 2,100 mm</p> <p>The maximum area of 2.17 m<sup>2</sup> is the determining factor</p> <p>Height 30 to 40 mm</p>   |
| Grid dimension in the row         | <p>PV module length +20 mm</p> <p>Field separation after max. 14.5 m</p>  |
| Grid dimension row-to-row         | <p>1,210 mm</p> <p>Field separation after max. 30,0 m**</p>   |
| Overall height without PV module  | 227 mm  |
| Material                          | <p>Sheet metal: corrosion-protected zinc-magnesium-coated sheet steel</p> <p>Module clamps: Stainless steel</p>   |
| Structural engineering            | Structural engineering according to Eurocode and wind tunnel reports  |
| Authorisation                     | General technical authorisation/<br>general type approval no. Z-14.4-928  |



\* Depending on the area of the PV module

\*\* Restrictions when using lightning protection/equipotential bonding - see installation instructions for details

# iFIX SOUTH MOUNTING CLICK & SLIDE

iFIX S is the latest iFIX product for south orientation to maximise yield on flat roofs. It builds on the iFIX EAST-WEST click system. The familiar PV carrier plate from iFIX EAST-WEST is clicked into the new S Connector as usual. The iFIX Deflector is simply pushed in. It closes the north side and thus reduces the ballast.



- 1 Photovoltaic module
- 2 iFIX Protect / Alu-Protect  
(with strips of building protection mat as standard, alternatively without)
- 3 Ballast area
- 4 End and centre clamps  
(specific to the photovoltaic module)
- 5 Protector
- 6 iFIX S Connector
- 7 iFIX S Deflector



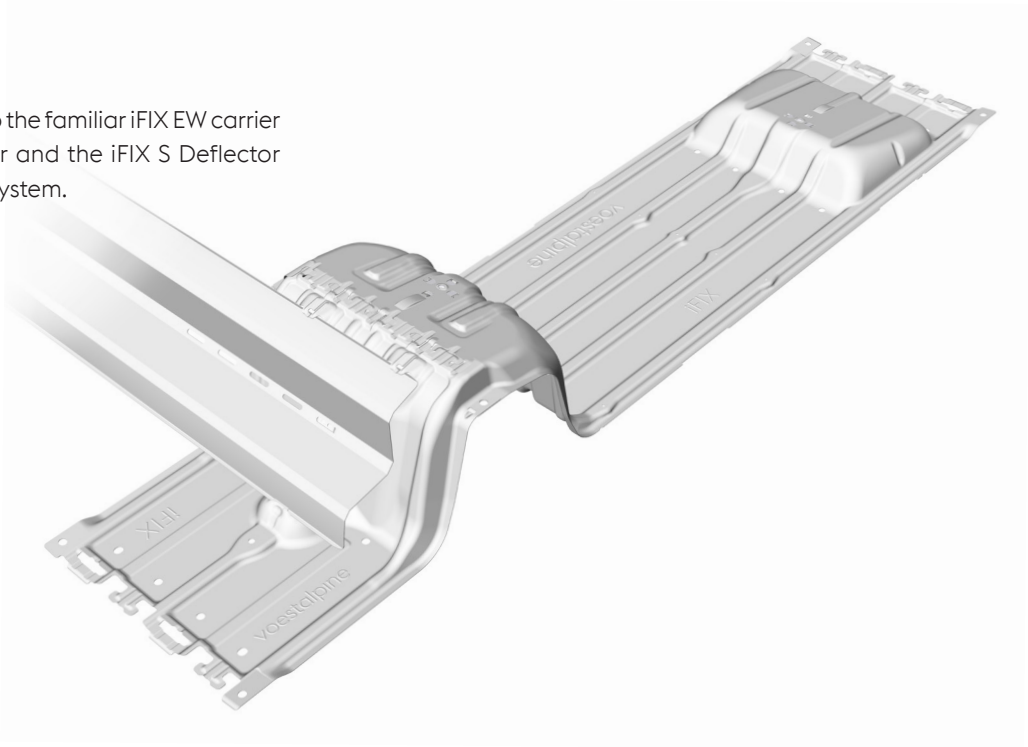


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# iFIX SOUTH

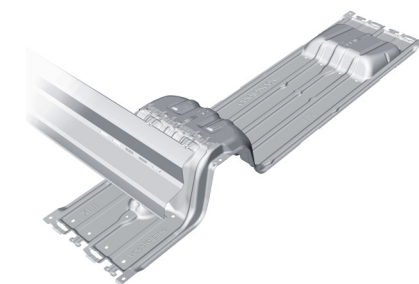
## TECHNICAL DATA

Only two parts are added to the familiar iFIX EW carrier plate. The iFIX S Connector and the iFIX S Deflector turn it into a south-facing system.



|                        | iFIX S Connector Compact<br>(with pre-glued aluminium-backed strips of building protection mat) | iFIX S Deflector 1780 | iFIX S Deflector 2100 |
|------------------------|---|-----------------------|-----------------------|
| iFIX S contact surface | 0.056 m <sup>2</sup>  | 2                     |                       |
| iFIX S weight          | 1.95 kg   | 3.67 kg               | 4.24 kg               |
| iFIX S dimensions      | 453 x 376 x 227 mm  | 2,070 x 240 x 44 mm   | 2,390 x 240 x 44 mm   |

| Features                             | Characteristic values   |
|--------------------------------------|---|
| Area of application                  | <p>Flat roofs with max. 3° roof pitch</p> <p>With and without parapet</p> <p>Surface: Foil or bitumen covering, concrete, gravel or green roof</p> <p>No permanently standing water</p> <p>Wind zones 1 to 3, environmental conditions up to C3</p> <p>Peak velocity pressure up to 1,400 N/m<sup>2</sup> *</p> <p>Snow load up to 3.8 kN/m<sup>2</sup> *</p> <p>Building height up to 50 m</p> <p>Minimum distance from the edge of the building 0.5 m</p> |
| Surface pressure                     | <p>Contact surface per mounting: max. 0.316 m<sup>2</sup></p> <p>Therefore very low surface pressure</p>  |
| Module orientation                   | Horizontal  |
| Module installation angle            | 10°   |
| Mountable<br>PV modules with a frame | <p>Frame dimensions:</p> <p>Width: min. 990 mm, max. 1,145 mm</p> <p>Length: min. 1,650 mm, max. 2,100 mm</p> <p>The maximum area of 2.17 m<sup>2</sup> is the determining factor</p> <p>Height 30 to 40 mm</p>   |
| Grid dimension in the row            | <p>PV module length +20 mm</p> <p>Field separation after max. 14.5 m</p>  |
| Grid dimension<br>row-to-row         | <p>1,620 mm (with iFIX S Connector Compact)</p> <p>Field separation after max. 30,0 m**</p>   |
| Overall height without<br>PV module  | 227 mm  |
| Material                             | <p>Sheet metal: corrosion-protected zinc-magnesium-coated sheet steel</p> <p>Module clamps: Stainless steel</p>   |
| Structural engineering               | Structural engineering according to Eurocode and wind tunnel reports  |
| Authorisation                        | General technical authorisation/<br>general type approval applied for   |



\* Depending on the area of the PV module

\*\* Restrictions when using lightning protection/equipotential bonding - see installation instructions for details



# iFIX TOOL

## THE SMART SOFTWARE FOR PLANNING THE iFIX MOUNTING SYSTEM

The intuitive software allows you to plan your PV project professionally in just a few simple and clear steps on your own PC or Mac. The iFIX tool is based on the well known Solar.Pro.Tool software solution from Levasoft GmbH. It supports you in planning your PV project with the iFIX mounting system for optimised module assignment and mounting system design:

- » Simple dashboard for efficient project management
- » Google and Bing Maps integration for quick and detailed recording of building dimensions
- » Versatile graphic drawing tools and export options
- » Project-specific structural engineering verification
- » Detailed results report with parts list of the required components
- » Web-based application – no need to install on your PC or Mac



# INTUITIVE ONLINE PLANNING SOFTWARE

iFIX Tool logon  
[voestalpine.solarprotocol.com](https://voestalpine.solarprotocol.com)



# THE COMPANY



voestalpine Automotive Components Schwäbisch Gmünd GmbH & Co. KG has stood for quality and service in forming technology for decades now. We, as a supplier to the automotive industry, have achieved a high level of technical innovation, and we are now channelling our investments into the solar industry. We develop system solutions for photovoltaics (PV), including a variety of products that are perfectly coordinated, seamlessly integrated, and can be customised to meet various needs. This is precisely what the patented iFIX system solution has stood for since 2012.



ISO 9001



ISO 14001



ISO 16949





## COMPANY FACTS

- » On the photovoltaics market since 2012
- » Production in Germany
- » Quality management system certified to ISO 9001
- » Quality management system of the automotive industry certified to IATF 16949
- » Environmental management system certified to DIN EN ISO 14001

Find out more about iFIX  
and visit us at  
[www.voestalpine.com/iFIX](http://www.voestalpine.com/iFIX)



## PRODUCT FACTS

- » 12-year warranty period
- » 100 % greentec steel with reduced carbon footprint from Austria (made by voestalpine Steel)
- » We work according to the current state of the art and comply with the standardised regulations of the Eurocode (EN 1991-1-3, EN 1991-1-4, EN 1993-1-4, DIN 55634-1-2)
- » Testing of required load cases by an accredited testing institute
- » Expert opinion on the determination of the static design limits
- » Wind tunnel expertise to determine the positional stability
- » Internal tests accompanied by a structural engineer on the cubicle joint effect in accordance with the guideline of the BSW (the trade association of the German solar energy industry)

# iFIX

## PRODUCT CATALOGUE

### iFIX substructure EAST-WEST



|                       | iFIX Base   | iFIX Protect  | iFIX Alu-Protect  |
|-----------------------|---|---|---|
| Description           | Without pre-glued strips of building protection mat | With pre-glued strips of building protection mat, for roofs with solid insulation | With pre-glued, aluminium-backed strips of building protection mat, for roofs with solid insulation |
| Usage                 | iFIX EW and S                                       | iFIX EW and S   | iFIX EW and S   |
| Product number        | 102211  | 102221  | 102222  |
| Pcs. / packaging unit | 150   | 150   | 150   |

### iFIX EAST-WEST building protection mats



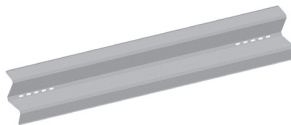
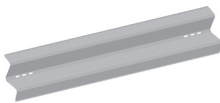
|                       | Base Protect   | Base Alu-Protect  | Protector   |
|-----------------------|--|---|---|
| Description           | For roofs with soft insulation<br>1,015 x 430 x 6 mm | Aluminium-backed,<br>for roofs with soft insulation<br>1,015 x 430 x 6 mm | Aluminium-backed,<br>for sheet metal row ends<br>155 x 430 x 6 mm |
| Usage                 | iFIX EW and S  | iFIX EW and S   | iFIX EW and S   |
| Product number        | 102131   | 102132  | 102138  |
| Pcs. / packaging unit | 300  | 300   | 100   |

iFIX substructure  
SOUTH



iFIX S Connector Compact

|                       |  |
|-----------------------|--|
| Description           | With pre-glued, aluminium-backed strips of building protection mat |
| Usage                 | Shading angle 22   |
| Product number        | 202224   |
| Pcs. / packaging unit | 150  |



iFIX S Deflector 1780

iFIX S Deflector 2100

|                       |                                      |                                      |
|-----------------------|--------------------------------------|--------------------------------------|
| Description           | Wind deflector for ballast reduction | Wind deflector for ballast reduction |
| Usage                 | PV module length up to 1,780 mm      | PV module length up to 2,100 mm      |
| Product number        | 202205                               | 202206                               |
| Pcs. / packaging unit | 150                                  | 150                                  |



# iFIX

# PRODUCT CATALOGUE

## iFIX centre clamp

|                       |  |
|-----------------------|--|
| Description           | iFIX centre clamp  |
|                       | For clamping between PV modules, with screw, for frame height 30–40 mm |
|                       |  |
|                       |  |
|                       |  |
| Usage                 | iFIX EW and S  |
| Product number        | 102152   |
| Pcs. / packaging unit | 150  |



## iFIX end clamps



|                       |  |                               |                               |                               |                               |
|-----------------------|--|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
|                       | iFIX end clamp 30                                | iFIX end clamp 32             | iFIX end clamp 35             | iFIX end clamp 38             | iFIX end clamp 40             |
|                       | For clamping PV modules at row ends, incl. screw |                               |                               |                               |                               |
| Description           | Width: 50 mm<br>Height: 30 mm                    | Width: 50 mm<br>Height: 32 mm | Width: 50 mm<br>Height: 35 mm | Width: 50 mm<br>Height: 38 mm | Width: 50 mm<br>Height: 40 mm |
| Usage                 | iFIX EW and S                                    | iFIX EW and S                 | iFIX EW and S                 | iFIX EW and S                 | iFIX EW and S                 |
| Product number        | 102153   | 102154                        | 102155                        | 102156                        | 102157                        |
| Pcs. / packaging unit | 150  | 150                           | 150                           | 150                           | 150                           |

# iFIX lightning protection / earthing



|                       | Lightning protection connector  | Lightning protection screw   | Lightning protection nut  | Earthing connector   |
|-----------------------|---|--|---|----------------------|
| Description           | For connection of iFIX to the lightning conductor suitably for carrying the lightning current | Hexagonal, M10 x 12, for lightning current-carrying connections in the field | Hexagonal, M10, for lightning current-carrying connections in the field | For iFIX S Deflector |
| Usage                 | iFIX EW and S   | iFIX EW and S  | iFIX EW and S   | iFIX S               |
| Product number        | 102161  | 102162   | 102163  | 202213               |
| Pcs. / packaging unit | 100   | 200  | 100   | 100                  |

# iFIX Alpin



|                       | Alpine high EW                                      | Alpine low  | T-nut M8  | Alpine high S |
|-----------------------|---|---|---|---------------|
| Description           | High support for high snow loads 256 x 243 x 140 mm | Low support for high snow loads 220 x 212 x 60 mm | For end clamp for fixing on the PV module frame |               |
| Usage                 | iFIX EW   | iFIX EW and S                                     | iFIX EW and S                                   | iFIX S        |
| Product number        | 102180  | 102185  | 102188  | 202180        |
| Pcs. / packaging unit | 200   | 400   | 100   |               |

# iFIX Spacer

|                       | iFIX Spacer   |
|-----------------------|---|
| Description           | Distance gauge suitable for PV modules from 1,640 to 2,100 mm in length |
| Usage                 | iFIX EW and S   |
| Product number        | 102141  |
| Pcs. / packaging unit | 10  |



# iFIX One Part – One Click



For your quick and easy source of information, click:  
[www.voestalpine.com/iFIX](http://www.voestalpine.com/iFIX)

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ONE STEP AHEAD.