

# OȚELURI REZISTENTE LA COROZIUNE - OȚELURI MARTENSITICE CĂLITE (PH)

## Application Segments

Aviație

Inginerie

## Available Product Variants

Long Products\*

Semi-Finished Products / Billet

Plates

\* Datele prezentate se referă exclusiv la produsele lungi. Vă rugăm să respectați explicațiile detaliate de la sfârșitul fișei tehnice (pdf).

## Product Description

BÖHLER N701 AMS is a premium, aerospace-quality corrosion-resistant steel available in bars, wire, and forgings with diameters/thicknesses up to 203 mm in the solution-annealed condition, as well as pre-forging stock of any size.

It is a martensitic, precipitation-hardenable chromium-nickel-copper steel with high strength and toughness. Further strength increases can be achieved through cold working and subsequent precipitation hardening.

These products are typically used for parts requiring corrosion resistance and high strength up to 316 °C and must exhibit good transverse toughness and strength in large dimensions. However, their use is not limited to such applications.

Certain processing methods and operating conditions can make these products susceptible to stress corrosion cracking.

## Process Melting

Airmelted + VAR

## Applications

> Alte componente aerospațiale

> Piese structurale (aerospațiale)

> Components

## Technical data

Material designation		Standards	
15-5 PH	Market grade	A564	ASTM
1.4545	SEL	5659	AMS
X5CrNiCu15-5	EN		
S15500	UNS		

### Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Nb
max. 0.07	max. 1.00	max. 1.00	max. 0.030	max. 0.015	14.00 to 15.50	max. 0.50	3.50 to 5.50	2.50 to 4.50	5xC to 0.45

Related to AMS 5659 type 1

### Delivery condition

Soluție recoaptă	
Hardness (HB)	max. 363   bars, hot or cold finished, forgings
Tensile Strength (MPa)	max. 1,207   for wire products

### Round Bars and Wire Rod (if any)

Diameter mm			MOQ ex mill kg			Length m			Tolerance		
<b>ROLLED</b>											
5.01	-	12.49	1,100			3.00	-	4.00	IT h/k 11		
12.50	-	55.00	1,200			3.00	-	4.00	IT h/k 11		
55.01	-	120.00	2,300			3.00	-	4.00	IT h/k 11		
120.01	-	140.00	2,300			3.00	-	5.00	IT h/k 14		
<b>FORGED</b>											
140.01	-	203.20	2,350			2.00	-	5.00	IT h/k 14		
203.21	-	304.80	3,500			2.00	-	5.00	IT h/k 14		

### Flat Bars

Width mm			Thickness mm			MOQ ex mill kg			Length m			Tolerance		
<b>ROLLED</b>														
15.00	-	121.00	8.00	-	86.00	1,300			3.00	-	4.00	LN 1017		
120.00	-	150.00	25.00	-	85.00	2,550			3.00	-	4.00	LN 1017		
150.00	-	275.00	20.00	-	100.00	2,550			3.00	-	4.00	LN 1017		
275.00	-	330.00	25.00	-	80.00	2,550			3.00	-	4.00	LN 1017		

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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