

OȚELURI PENTRU LUCRU LA REȚE

Application Segments

Muncă la rece

Available Product Variants

Long Products*

Plates

* Datele prezentate se referă exclusiv la produsele lungi. Vă rugăm să respectați explicațiile detaliate de la sfârșitul fișei tehnice (pdf).

Product Description

BÖHLER K700 corresponds to the material 1.3401 (X120Mn12) and belongs to the group of austenitic hard manganese steels. Unlike most tool steels, BÖHLER K700 is not used in the hardened and tempered condition. Due to the forces occurring in service, the resulting work hardening of the surface results in a high resistance to abrasive wear. BÖHLER K700 is weldable. However, the heat input must be kept as low as possible to avoid embrittlement of the material. The material is used in abrasive blasting and mining applications such as crusher jaws, beater bars, grate bars, linings, excavator teeth and chain rollers.

Process Melting

Aer topit

Properties

- > Rezistență și ductilitate : high
- > Rezistența la compresiune : good
- > Stabilitatea dimensională : good
- > Stabilitatea marginilor : good

Applications

- > Piese standard (matrițe, plăci, pini, perforatoare)
- > Pumping
- > Piese de uzură
- > Wear Applications
- > Mineral Processing

Technical data

Material designation		
1.3401	SEL	
X120Mn12	EN	
~SCMNH2	JIS	
~SCMNH3		

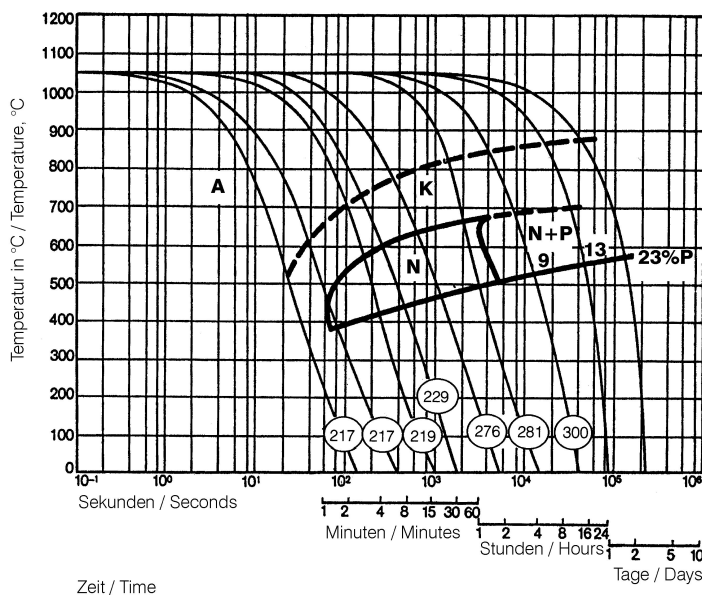
Chemical composition (wt. %)

C	Si	Mn
1.23	0.40	12.50

Delivery condition

Cu aer stins	
Hardness (HB)	max. 200 Approx. hardness value; quenched from 1832 - 1922 °F (1000 - 1050 °C) / water
Ultimate tensile strength (UTS) (MPa)	780 to 1130

Continuous cooling CCT curves



Austenitising temperature: 1050 °C (1922 °F)
Holding time: 15 minutes

○ Vickers hardness

9...23 phase percentages

A... Austenite
K... Grain boundary martensite
N... Acicular carbide
P... Pearlite

Physical Properties

Temperature (°C)	20
Density (kg/dm ³)	7.9
Thermal conductivity (W/(m.K))	13
Specific heat (kJ/kg K)	0.5
Spec. electrical resistance (Ohm.mm ² /m)	0.68
Modulus of elasticity (10 ³ N/mm ²)	190

Thermal Expansions between 20°C | 68°F and ...

Temperature (°C)	100	200	300	400	500
Thermal expansion (10 ⁻⁶ m/(m.K))	18.2	19.4	20.8	21.7	20.8

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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ONE STEP AHEAD.