

# BEARING STEELS

## Application Segments

Aerospace

## Available Product Variants

Long Products

## Product Description

BÖHLER R350 is a premium aircraft-quality, double vacuum-melted low-alloy steel in the form of bars, forgings and forging stock.

The grade is used typically for critical carburized parts such as bearings operating under heavy loads and high speeds at moderate temperatures. E.g. bearings and rolling elements, bearing balls and races.

## Process Melting

VIM + VAR

## Applications

[Bearing](#)
[Turbine and Engine Parts \(Aerospace\)](#)
[Other Aerospace Components](#)

## Technical data

| Material designation |              | Standards |     |
|----------------------|--------------|-----------|-----|
| M50 Nil              | Market grade | 6278      | AMS |
| 13DCNV40             | EN           |           |     |

## Chemical composition (wt. %)

| C            | Si           | Mn           | P          | S          | Cr           | Mo           | Ni           | V            | W         | Cu        | Co        |
|--------------|--------------|--------------|------------|------------|--------------|--------------|--------------|--------------|-----------|-----------|-----------|
| 0.11 to 0.15 | 0.10 to 0.25 | 0.15 to 0.35 | max. 0.015 | max. 0.010 | 4.00 to 4.25 | 4.00 to 4.50 | 3.20 to 3.60 | 1.13 to 1.33 | max. 0.15 | max. 0.10 | max. 0.25 |

Related to AMS 6278

## Delivery condition

## Annealed

|                        |                                                             |
|------------------------|-------------------------------------------------------------|
| Hardness (HRC)         | max. 27   Cold finished and annealed, max 12.7 mm diameter  |
| Tensile Strength (MPa) | max. 862   Cold finished and annealed, max 12.7 mm diameter |

## Annealed

|               |                                                              |
|---------------|--------------------------------------------------------------|
| Hardness (HB) | max. 255   Hot finished and annealed, above 12.7 mm diameter |
|---------------|--------------------------------------------------------------|

## Annealed

|               |                                                               |
|---------------|---------------------------------------------------------------|
| Hardness (HB) | max. 269   Cold finished and annealed, above 12.7 mm diameter |
|---------------|---------------------------------------------------------------|

## Round Bars and Wire Rod (if any)

| Diameter<br>mm |   |        | MOQ ex mill<br>kg | Length<br>m |   |      | Tolerance |
|----------------|---|--------|-------------------|-------------|---|------|-----------|
| ROLLED         |   |        |                   |             |   |      |           |
| 12.50          | - | 55.00  | 1,250             | 3.00        | - | 4.00 | IT h/k 11 |
| 55.01          | - | 120.00 | 1,400             | 3.00        | - | 4.00 | IT h/k 11 |
| 120.01         | - | 125.00 | 1,400             | 3.00        | - | 5.00 | IT h/k 14 |

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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ONE STEP AHEAD.