

CORROSION RESISTANT STEELS - MARTENSITIC PRECIPITATION HARDENING (PH) STEELS

Application Segments

Engineering

Available Product Variants

Long Products

Product Description

BÖHLER N700 is a martensitic, corrosion-resistant, precipitation-hardenable chromium-nickel-copper steel with high strength and toughness. Further increases in strength can be achieved by cold forming and subsequent precipitation hardening. These products are typically used for parts that require higher corrosion resistance than the usual 13% or 17% chromium steels and high strength. Various remelting processes are used to improve steel purity and homogeneity. (ESR, PESR,VAR). Certain processing methods and operating conditions can make these products susceptible to stress corrosion cracking. For applications such as bolting where stress corrosion cracking is possible, the product should be aged for at least 4 hours at the highest temperature compatible with the strength requirements, but in no case lower than 552 °C. Typical engineering applications include surgical and dental instruments as well as aerospace components, reactor construction, highly stressed pump parts, springs and ship shafts.

Process Melting

Airmelted + Remelted

Applications

- > Civil and mechanical engineering
- > Shafts
- > Fasteners, Bolts, Nuts
- > Components
- > Mechanical Engineering
- > Other Components
- > Injection Moulding
- > Filling
- > Injection molds and screws for the processing of glass fiber reinforced plastics
- > Pumps and High Pressure Components
- > Other Aerospace Components

Technical data

| Material designation | | Standards | |
|----------------------|--------------|-----------|--------|
| 17-4 PH | Market grade | 10088-3 | EN ISO |
| 1.4542 | SEL | A564 | ASTM |
| X5CrNiCuNb16-4 | EN | F899 | |
| S17400 | UNS | | |
| 630 | AISI | | |

Chemical composition (wt. %)

| C | Si | Mn | P | S | Cr | Mo | Ni | Cu | Nb |
|-----------|-----------|-----------|------------|------------|--------------|-----------|------------|------------|-------------|
| max. 0.07 | max. 0.70 | max. 1.50 | max. 0.040 | max. 0.015 | 15.0 to 17.0 | max. 0.60 | 3.0 to 5.0 | 3.0 to 5.0 | 5xC to 0.45 |

Related to SEL 1.4542

Delivery condition**Solution Annealed + Quenched**

| | |
|------------------------|------------|
| Hardness (HB) | max. 360 |
| Tensile Strength (MPa) | max. 1,200 |

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

voestalpine BÖHLER Edelstahl GmbH & Co KG

Mariazeller Straße 25

8605 Kapfenberg, AT

T. +43/50304/20-0

E. info@bohler-edelstahl.at<https://www.voestalpine.com/bohler-edelstahl/de/>