



DIE CASTING

voestalpine Water Jackets - Conventional designed for pure performance

YOUR ADDED VALUE

voestalpine Water Jackets are exchangeable tool inserts used for casting aluminum engine blocks. The curved walls of this important component are very thin and generally vary in thickness from top to bottom. To fully leverage this complex form, a superior solution is required. We offer this through a combination of premium materials by BÖHLER/ Uddeholm, voestalpine heat treatment, final machining, and eifeler PVD coating. Our Water Jackets offer outstanding high-temperature wear resistance, excellent ductility (gross crack resistance), premium tempering resistance, significant soldering reduction (with eifeler PVD coating), high heat-checking resistance, as well as high thermal conductivity. These superior properties enable reduced downtime and maintenance effort, thereby substantially increasing OEE.

INDUSTRIAL PERFORMANCE COMPARISON

- > **Increased lifetime**
- > **Reduced maintenance and cleaning effort**
- > **Reduced fluctuations in casting quality**

Main Properties

- Outstanding high-temperature wear resistance
- Premium tempering resistance
- Excellent ductility (safety against cracks)
- High soldering resistance (with PVD coating)
- High thermal conductivity

Technical Data

Material	premium materials by BÖHLER/ Uddeholm
Hardness Level	45 – 52 HRC
PVD Coating (optional)	voestalpine special coatings



OUR MATERIALS

C	Si	Mn	Cr	Mo	V
0.38	0.20	0.55	5.00	1.80	0.55

C	Si	Mn	Cr	Mo	V
0.35	0.20	0.50	5.00	2.30	0.60

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voestalpine High Performance Metals International GmbH

Donau-City-Straße 7, 1220 Wien

1220 Vienna, AT

T. +4350 3043 023100

E. office.edelstahl@voestalpine.com

<https://www.voestalpine.com/highperformancemetals/international/en/>

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ONE STEP AHEAD.