











OUR COMPANY GLOBAL AVAILABILITY



At voestalpine High Performance Metals, we deliver premium steel and non-ferrous alloys from a unified global network. With multiple production sites and over 130 sales and service locations worldwide, we ensure consistent quality and customer satisfaction across every product, service, and delivery.

- voestalpine Böhler Edelstahl Kapfenberg, Austria: One of the world's leading suppliers of high-speed steels, tool steels & specialty material.
- Villares Metals Brazil Sumaré, Brazil: Specializes in steel and specialty alloys that combine reliability, strength and customization.
- voestalpine Böhler Bleche Mürzzuschlag, Austria: Delivers cross-rolled sheets and plates as well as products with exceptional uniformity in mechanical and physical properties.
- voestalpine HPM Switzerland Pieterlen, Switzerland & voestalpine HPM USA- South Boston, Virginia: They specialize in drawing and grinding services along with the rolling of special profiles.
- voestalpine HPM Canada Toronto, Canada: Focuses on designing and manufacturing custom 3D printed components.
- voestalpine eifeler Coating Dusseldorf, Germany: Develops and offers PVD and CVD coatings and runs service centers all over the world.

STOMATOLOGY

With our possibilities in the field of bright steel, with the tightest tolerances up to h5, we serve a wide range of applications in the dental sector.



SURGERY

With our portfolio of martensitic materials, but above all our precipitation-hardenable steels such as 17-4PH, Alloy 455 or Alloy 465, we cover everything that is needed in the field of high-alloy instruments in the MedTech sector.



CARDIOLOGY

From small diameters in bright steel or the finest wires in round and flat, to stainless steel or a nickel-cobalt alloy, we offer a complete product range in the field of cardiology.

ORTHOPEDICS

Thanks to our top grades CoCrMo and Hi-Nitrogen (1.4472) as well as our remelting possibilities in ESR, VIM/VAR or even double VAR, we offer the full package for the orthopedic field.



OUR PRODUCTS

	voestalpine Solution			Material Code			Standards	
	BÖHLER	Villares	DIN	AISI	UNS	ASTM	ISO	
Austenitic Steel	A220SC	-	1.4441	~ 316L	S31673	F138/F139	5832-1	
	-	VI138	1.4441	~ 316L	S31673	F138/F139	5832-1	
	P504	-	1.4472	-	S31675	F1586	5832-9	
	-	VI58329	1.4472	-	S31675	F1586	5832-9	
	P558	-	1.3808	-	S29225	F2581	-	
	P511	-	-	-	S20910	F1314	-	
	P513	-	-	-	S21800	F899	-	
	A501	-	1.4301	304V	\$30400	A313	-	
	-	-	1.4310	-	S30117	F899	-	
	N320	-	1.4021	420A	S42000	F899	-	
	N324	-	1.4197	420F mod.	-	F899	-	
_	N530SE	-	1.4028	420B	S42000	F899	-	
itee	N540	-	1.4034	420C	S42000	F899	-	
tic S	-	-	1.4035	420F	S42020	F899	-	
ensi	-	-	1.4105	430F	S43020	F899	-	
Martensitic Steel	N360	-	1.4108	-	S42027	F899	-	
_	N664	-	-	440A	S44002	F899	-	
	N685	-	1.4112	-	-	-	-	
	N695	-	1.4125	440C	S44004	F899	-	
	N700SA	V630	1.4542	630	S17400	F899		
des	N700	-	1.4542	630	S17400	F899	-	
PH-Grades	N709	N4534	1.4534	-	S13800	F899	-	
Ŧ	N713	-	1.4543	-	S45500	F899	-	
	N765	-	1.4614	-	S46500	F899	-	
	L035	VF 562QI	2.4999	-	R30035	F562	5832-6	
` .	L605	-	2.4964	-	R30605	F90	5832-5	
Allo,	L135	-	-	-	R31537	F1537	5832-12	
NiCo-Alloy/ Co-Alloy	L140	-	-	-	-	-	-	
Ž	L150	-	-	-	-	-	-	
	-	VMPF126Cr	-	-	R30075	cap. to meet F75	-	
Titanium Alloy	L512	-	3.7035	-	R50400	B265/F67	5832-2	
	L514	-	3.7065	-	R50700	B265/F67	5832-2	
Ĭ)	L533	-	3.7165	-	R56407	B265/F136	5832-3	
AM Powder	L175 AMPO	-	-	-	R30075	F75 (chem.)	-	
	M789 AMPO	-	BÖHLER patent	-	-	-	-	
	N700 AMPO	-	1.4542	-	-	-	-	

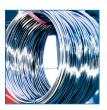




l	Melting	Typical Application		Contact Duration		
Other		Implant	Instrument	A: limited (<24h)	C: long-term (>30d)	
-	Airmelted + ESR	•	•	•	•	
-	Airmelted + ESR	•	•	•	•	
REX 734	Airmelted + ESR	•	-	-	•	
REX 734	Airmelted + ESR	•	-	-	•	
-	Airmelted + ESR	•	•	•	•	
Nitronic 50/XM19	Airmelted + ESR	•	•	•	•	
Nitronic 60	Airmelted	•	•	•	•	
-	Airmelted + VAR	•	•	•	•	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted	-	•	•	-	
-	Airmelted + ESR	•	•	•	•	
-	Airmelted	-	•	•	-	
-	Airmelted + ESR	-	•	•	-	
-	Airmelted + ESR	-	•	•	-	
17-4PH	Airmelted	-	•	•	-	
17-4PH	Airmelted + ESR	-	•	•	-	
13-8Mo/XM13	VIM + VAR	-	•	•	-	
455	Airmelted + ESR	-	•	•	-	
465	VIM + VAR	-	•	•	-	
MP35N	VIM + VAR	•	•	•	•	
L-605	Airmelted + ESR	•	•	•	•	
CoCrMo	Airmelted + ESR	•	•	•	•	
CoCrWo	Airmelted + ESR	-	•	-	•	
CoCrMo	Airmelted + ESR	-	•	-	•	
CoCrMo	Airmelted + ESR	-	•	-	•	
Ti-Gr. 2	EBCH + VAR	•	-	-	•	
Ti-Gr. 4	EBCH + VAR	•	-	-	•	
TiAl6V4/Ti-Gr. 23	EBCH + VAR	•	-	-	•	
CoCrMo	VIGA	•	-	-	•	
-	VIGA	-	•	•	-	
17-4PH	VIGA	-	•	•	-	

PRODUCT VERSIONS AND DELIVERY SIZES

WIRE ROD



- » Ø 5 15.5mm
- » pickled
- » blasted & pickled
- » hot rolled
- » in various executions

BRIGHT STEEL



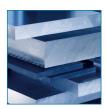
- » Ø 0.7 100mm
- » cold drawn/ ground
- » peeled/ ground
- » tolerances: h9 h6 & special tolerances

ROUND BAR



- » Ø 12.5 130mm*
- » production length
- » in special lengths*larger on request

PLATES/ SHEETS



- » thickness 1.0 100mm
- » commercial sizes
- » customized
- » in various executions (sawn, ground, 6-side-machined,...)

IN COOPERATION WITH EXTERNAL PARTNERS

HIGH-PRECISION WIRE & ROD



- » rods Ø 0.15 4mm
- » wire Ø 0.005 4mm
- » micro flatwire 0.05 4mm $\times 0.01 2$ mm
- » special profiles
- » precisely offset on spools or rings

HIGH-PRECISION WIRE



- » Ø 0.7 12mm
- » on coils
- » flat profiles 0.5 40 mm² cross-sectional area

FLAT BAR



- » hot rolled
- » blasted
- » pickled
- » surfaces ground
- » dimensions on request

SHAPED PROFILES - ROLLED/ DRAWN



- » on coils
- » in rings
- » straightened in bars

TITANIUM PLATES/ SHEETS (upon request)



- » thickness 1.8 100mm
- » cross rolled
- » pickled/ ground

TITANIUM FOIL & GRINDING (upon request)



- » titanium foil 0.01 2mm
- » Swiss vacuum grinding (for plates, sheets & foils)
- » tightest tolerances possible

SUSTAINABILITY AND CIRCULAR ECONOMY

THE LATEST TECHNOLOGY AND NEWEST ENVIRONMENTAL STANDARDS

At all our production sites, we set new standards for production quality, process reproducibility, and environmental impact. In addition to using resources responsibly, we are constantly implementing new measures for environmentally friendly processes and production.

The most important raw material is metal scrap. Therefore, establishing closed material loops internally and with customers is essential to ensure a sustainable supply chain, reduce our usage of primary raw materials and improve our carbon footprint.

With our integration of products, services and technical advisory, we drive meaningful change across our business sectors.



Learn more about inSPire, our sustainability initiative:



Using **over 90% of recycled** scrap and secondary raw materials in our production processes by 2030



QUALITY CERTIFICATIONS

As a leading global supplier of steel and non-ferrous alloys, we are committed to achieving customer satisfaction in every decision, product, service and delivery. Our materials are designed and manufactured to the highest quality standards. In order to guarantee reliable and safe products, we maintain a high level of quality in all of our production units and ensure that our processes are duly certified.

voestalpine Böhler Edelstahl

- » EN/ ISO 9001
- » EN/ ISO 9100
- » EN/ ISO 14001
- » ISO 17025 (Lab)

voestalpine HPM Switzerland

- » EN/ ISO 9001
- » ISO 13485
- » EN 9120

Villares Metals Brazil

- » EN/ ISO 9001
- » ISO 13485
- » EN/ ISO 14001
- » ISO 17025 (Lab)

voestalpine HPM Canada

- » EN/ ISO 9001
- » ISO 13485
- » AS 9100-D

voestalpine Böhler Bleche

- » EN/ ISO 9001
- » EN/ ISO 9100
- » EN/ ISO 14001
- » ISO 17025 (Lab)

voestalpine HPM USA

» EN/ ISO 9001



EIFELER MEDTECH COATINGS

EIFELER PVD COATINGS

Our coatings are designed to meet the real-world challenges of medical applications:

- » A surgical instrument must not only cut it must remain sharp after repeated sterilization cycles
- » A dental implant abutment must not only fit it must be easy to insert, prevent screw fractures, and appear invisible to the patient
- » A bone saw must not only move it must glide smoothly, without lubricants, without failure.

At the heart of every high-performing medical device lies a surface engineered for excellence. Our PVD (Physical Vapor Deposition) coatings are created in high vacuum environments by vaporizing metal and introducing reactive gases. With temperatures starting from 200 °C (392 °F), we deposit ultra-thin layers ranging from 1 to 6 μ m, tailored to meet the most demanding specifications.

In our state-of-the-art medical technology center we equip your medical tools, instruments and dental abutments with unique properties:

- » Robust
- » Abrasion-resistant
- » Low friction
- » Decorative

COATING PORTFOLIO

With our own research and development department, we work every day to further improve the coatings for various applications – always with a focus on customer benefit. We take quality just as seriously as you do: The biomedical PVD coatings have been individually tested in accordance with ISO 10993.

You will receive all coatings with corresponding analytical quality documentation. We also leave nothing to chance when it comes to PVD coating systems: We build the systems ourselves, ensuring that both the equipment and the processes are validated according to medical standards.

You can be confident: eifeler PVD systems always incorporate the latest PVD coating technology, and coating recipes can be customized specifically for your application. The recipes are controlled via PLC and enable consistent and reproducible processing.

The integrity of your components is ensured through detailed process controls such as barcode tracking, incoming inspections, and in-process checks – always with a focus on batch and component quality. We develop MedTech coatings that solve your technical, regulatory, and application-specific challenges – delivering reliability where it matters most.

voestalpine Solution	Characteristics						
Coating	Bio- Compatibility	Food Contact Conformity	Hardness (HV)	Coefficient of Friction	Layer Thick- ness (µm)	Color	
eifeler-Med TiN	ISO 10993	EC 1935/2004	2,300 ±500	0.6	1-4	gold	
eifeler-Med TiCN	ISO 10993	EC 1935/2004	3,500 ±500	0.2	1-4	silver gray	
eifeler-Med AlTiN	ISO 10993	EC 1935/2004	3,300 ±300	0.7	2-5	anthracite	
eifeler-Med ZrN	ISO 10993	EC 1935/2004	2,800 ±300	0.5	1-4	light yellow	
eifeler-Med CrN	ISO 10993	EC 1935/2004	2,000 ±600	0.3 – 1.4	1-6	slate gray	
eifeler-Med ZrCN	ISO 10993	-	3,100 ±300	0.5	1-4	silver brown	
SUCASLIDE®	ISO 10993	-	1,000 ±200	0.05 - 0.1	0.5 - 2.5	black	



ADDITIVE MANUFACTURING

SHAPING THE FUTURE IN METAL

Additive Manufacturing (AM) encompasses a diverse set of advanced technologies that build components layer by layer, directly from digital models. Unlike traditional subtractive manufacturing methods, AM enables the creation of highly complex geometries with minimal material waste. This layer-wise approach opens up new possibilities for engineers and designers, allowing them to produce near-net-shape parts that would be extremely difficult, time-consuming, or cost-prohibitive to fabricate using conventional techniques.

At voestalpine, we recognize that AM is much more than just 3D printing. It represents a transformative shift in how components are designed, engineered, and produced. Successful implementation of AM requires a holistic understanding of several critical domains: advanced design methodologies tailored for additive processes, deep expertise in material science to ensure optimal performance, and intimate knowledge of the specific printing systems and post-processing techniques involved.

Our commitment to excellence is reflected in our comprehensive control over the entire value chain. From the meticulous production of premium metal powders, to the precision printing of components and their final finishing, we ensure that every step adheres to the highest standards of quality, reliability, and consistency – from powder production to the delivery of the finished component.





KEY APPLICATIONS OF ADDITIVE MANUFACTURING IN MEDTECH

Application	Examples		
Patient-Specific Implants	Cranial plates, spinal cages, hip and knee implants		
Dental Applications	Crowns, bridges, aligners, and surgical guides		
Prosthetics	Lightweight, affordable, and custom-fitted limbs and orthotic devices		
Surgical Instruments	Custom tools, guides, and jigs for precision surgeries		
Drug Delivery Systems	Medication embedded in implants for controlled release		

ADVANTAGES OF ADDITIVE MANUFACTURING IN MEDTECH

- » Customization & Personalization: Tailors implants, prosthetics, and surgical tools to individual patient anatomy.
- » Rapid Prototyping: Speeds up the development of medical devices and instruments.
- » Complex Geometries: Enables production of intricate structures like porous implants for better osseointegration.
- » Reduced Waste: Material-efficient compared to subtractive manufacturing.
- » On-Demand Production: Facilitates localized, just-in-time manufacturing, especially useful in remote or emergency settings.
- » Cost-Effective for Low Volumes: Ideal for small batch or one-off production runs.
- » Improved Surgical Planning: 3D-printed anatomical models help surgeons visualize and rehearse complex procedures.
- » Biocompatible Materials: Supports use of materials like titanium, PEEK, and bioprintable hydrogels.



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