



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate no.:
AMMM00002XK
Revision No:
1

This is to certify:

that

voestalpine Giesserei Linz GmbH
Voestalpine-Straße 3, Linz,
Austria

is an approved manufacturer of
Steel Castings

in accordance with

DNV rules for classification – Ships
DNV class programme – DNV-CP-0246 Steel castings

and the following particulars:

Application area	Castings for hull structures and equipment, Castings for machinery, Stainless steel castings
Steel type	Carbon and carbon-manganese, Alloy, Martensitic stainless
Casting method	Sand casting
Max. weight	See page 2
Max. wall thickness	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2025-07-07**

This Certificate is valid until **2028-02-28**.

DNV local unit: **Augsburg**

Approval Engineer: **Stefan Röhr**



for **DNV**

This document has been digitally signed and will
therefore not have handwritten signature

Christian Wildhagen

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to USD 300 000.

Particulars of the approval

Castings for hull structure and equipment

Steel type	Grade ³⁾	Casting method ¹⁾	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV C400UW, NV C440UW, NV C480UW, NV C520UW, NV C560UW, NV C600UW	SC	140 000	750	N, NT, QT
Alloy	NV C550AW, NV C620AW	SC	140 000	750	QT

Castings for machinery

Steel type	Grade ³⁾	Casting method ¹⁾	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV C400U, NV C440U, NV C480U, NV C520U, NV C560U, NV C600U	SC	140 000	750	N, NT, QT
Alloy	NV C550A, NV C600A, NV C690A	SC	140 000	750	QT

Stainless steel castings

Steel type	Casting method ¹⁾	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition ²⁾
Martensitic	SC	140 000	750	QT+SR

Remarks:

- ¹⁾ SC: Sand Casting
- ²⁾ N: Normalised
 QT: Quenched and tempered
 NT: Normalised and tempered
 SR: Stress relieving
- ³⁾ Incl. equivalent grades in acc. to other standards