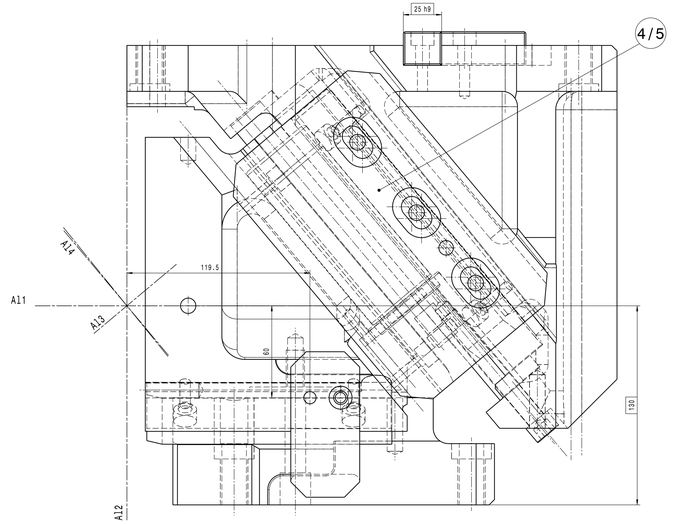
Fastening Screw Thread	Dimension
Fitting Key	3 x M 8 x 16
Slide Plate	6 x M12 x 30
Wear Plate - Cam Base	4 x M 8 x 16
Wear Plate - Cam Slider	4 x M 8 x 16
Positiv Return	2 x M 8 x 16
-	-

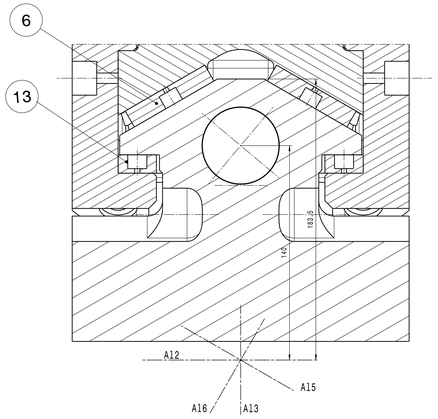
Diese Zeichnung ist geistiges Eigentum der voestalpine Giesserei Linz GmbH. Eine Weitergabe an Dritte ohne unsere Zustimmung ist nicht erlaubt.
This drawing is intellectual property of voestalpine Giesserei Linz GmbH. A transfer to a third party without our agreement is not allowed.

Screw tolerance: ±0,2
Locating pin tolerance: ±0,01

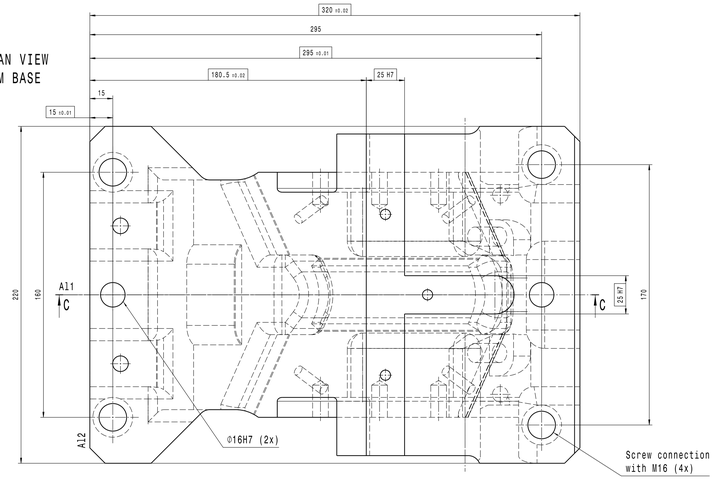
Vorderansicht
Maßstab: 1:1



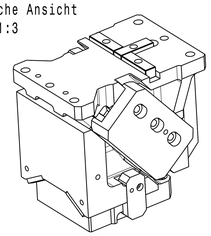
Schnitt D-D
Maßstab: 1:1



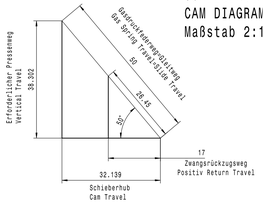
PLAN VIEW CAM BASE



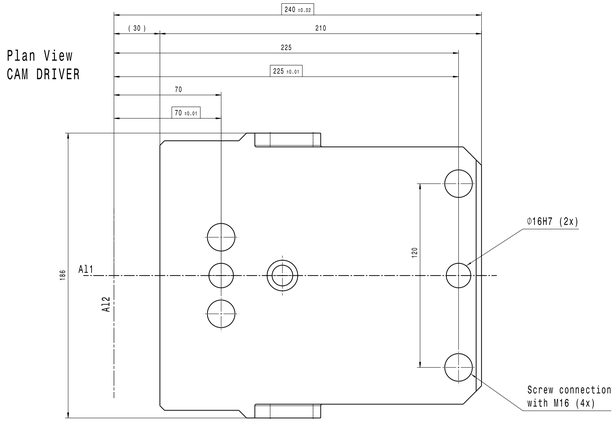
Isometrische Ansicht
Maßstab: 1:3



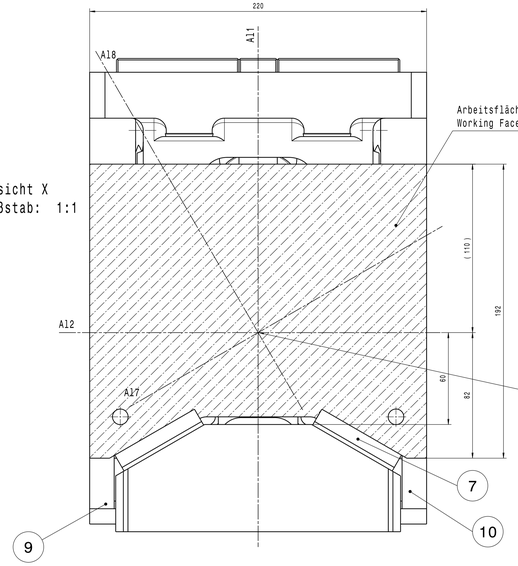
SCHIEBERDIAGRAMM
CAM DIAGRAMM
Maßstab 2:1



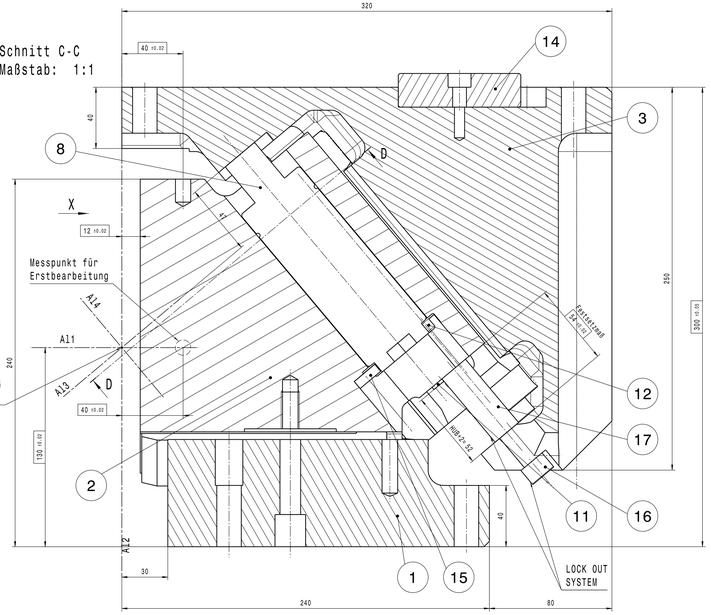
Plan View
CAM DRIVER



Ansicht X
Maßstab: 1:1



Schnitt C-C
Maßstab: 1:1



roh (Rz 100 Rz 25 Rz 6,3)

Technische Daten / Specification:
Schieberweg / Travel of Cam: 32,1mm
Arbeitsfläche / Working Face: 190x220mm
Gasfederrückzugskraft / Stripper Force min.: 930daN

Component Parts: 23475

Pos.-No.	Anzahl	Bezeichnung	Material	Hersteller	Id.-Nr.
1	1	Cam driver	0.7070	voestalpine	103472
2	1	Cam Slider	0.7070	voestalpine	103473
3	1	Cam Base	0.7070	voestalpine	103474
4	1	Side Plate (L)	1.7225 (125x200x55)	voestalpine	103476
5	1	Side Plate (R)	1.7225 (125x200x55)	voestalpine	103477
6	2	Wear Plate (A)	HF 750/1A (60x12x200)	voestalpine	18234
7	2	Wear Plate (B)	HF 750/1A (60x12x160)	voestalpine	18233
8	1	Gas Spring Ejector	90.3.00750.080. 050 Hub 80 / eff 50	DADCO	101566
9	1	Positiv Return	1.7225 (45x95x25)	voestalpine	103478
10	1	Positiv Return	1.7225 (45x95x25)	voestalpine	105540
11	2	Damping Element	PUR(016x25)	voestalpine	101512
12	1	Lock Plate	1.7225 (059x8)	voestalpine	105541
13	2	Wear Plate (C)	HF 750/1A (25x12x200)	voestalpine	18208
14	3	Fitting Key	1.0503.07 (25x22x80)	voestalpine	23390
15	1	Safety Plate	1.7225 (03x17.5x6)	voestalpine	105742
16	2	Lock Out Screw	DIN 912 M12x90	voestalpine	23791
17	2	Lock Out Tube	1.7225 (020x3.5x54)	voestalpine	23792
18	-	-	-	-	-
19	-	-	-	-	-
20	-	-	-	-	-
21	-	-	-	-	-
22	-	-	-	-	-

voestalpine Giesserei Linz GmbH

Position: Amount: Material:
Description: Sheet-No.:

Zu	Modification	Date	Name
08			
07			
06			
05			
04			
03	(11)	2015-03-18	SCHWEB
02	(10)	2011-09-11	Meyer
01	(9)	2009-05-26	Riener

Date Name
Bearbeitet:
Geprüft:
Norm

Description:
Aerial Cam
KS-OT 220-0°
32,1 Stroke

Ident-No.: 23475

ISO 2768
m

Scale: 1:1

Drawing-Number: Zusammenbau

Index-No. 11

Dateiname: KS_OT_0220_00__IND_11__23475__HUB_32_1__2015_03_18__SCHWEB