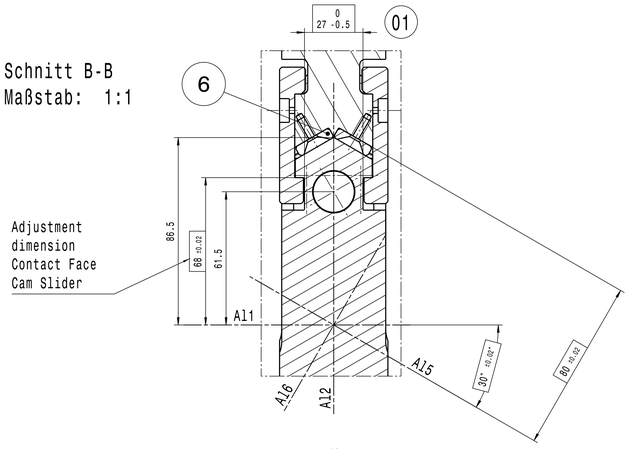
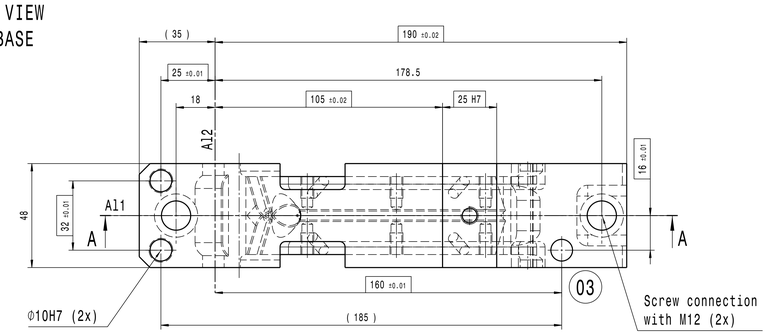
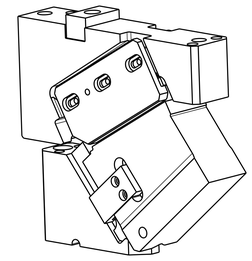
Schnitt B-B
Maßstab: 1:1



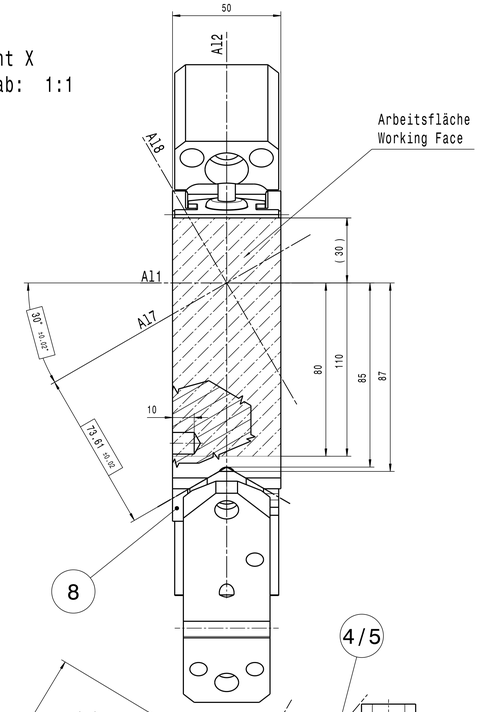
PLAN VIEW
CAM BASE



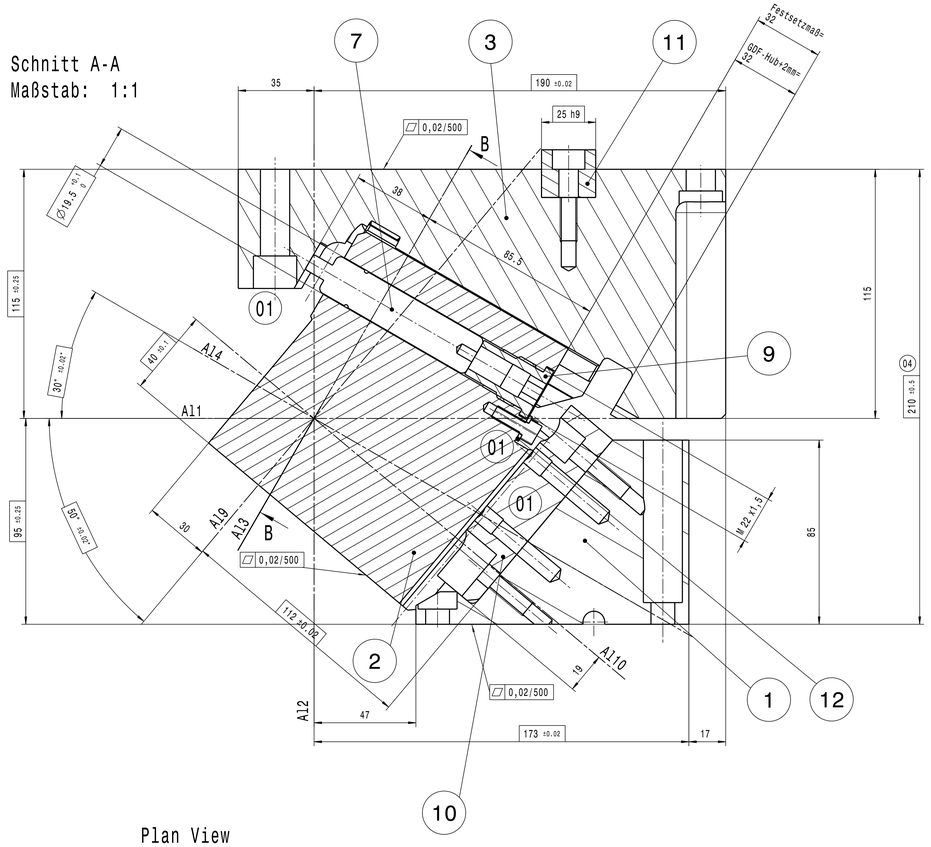


Isometrische Ansicht
Maßstab: 1:2

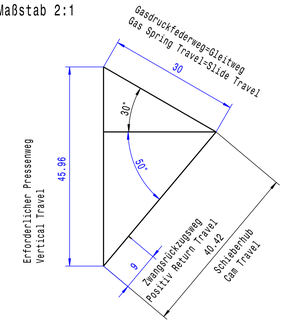
Ansicht X
Maßstab: 1:1



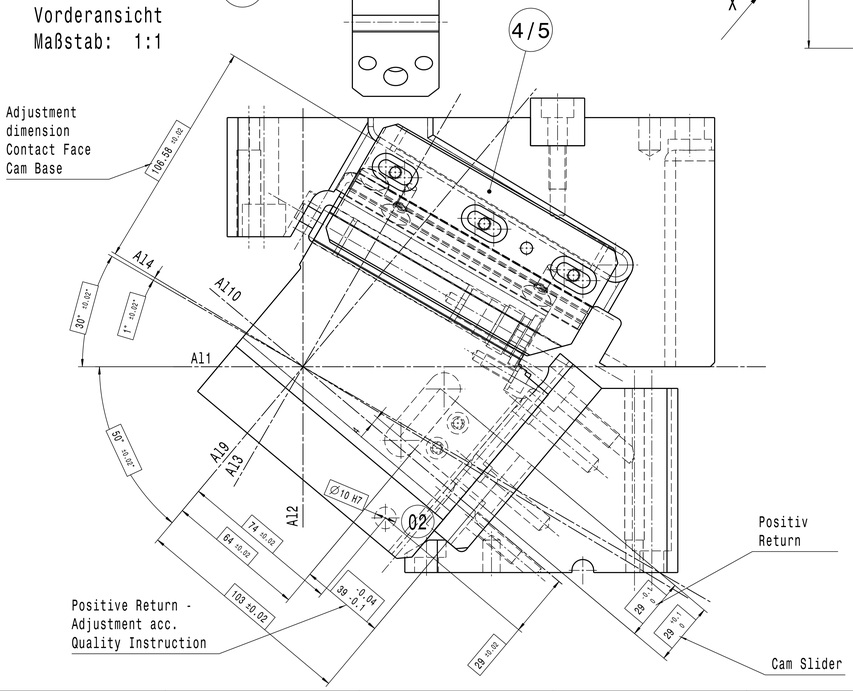
Schnitt A-A
Maßstab: 1:1



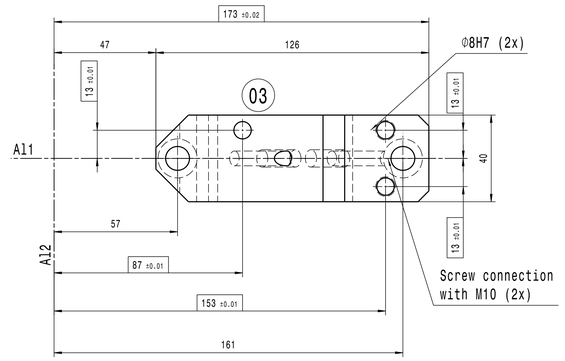
SCHIEBERDIAGRAMM
CAM DIAGRAM
Maßstab 2:1



Vorderansicht
Maßstab: 1:1



Plan View
CAM DRIVER



Fastening Screw Thread	Dimension
Fitting Key Cam Base	1xM8x25 / DIN 912
Wear Plates Cam Base	4xM6x10 / DIN 7991
Cam Driver	2xM8x25 / DIN 912
Side Plates	6xM6x12 / DIN 6912
Positiv Return	2xM5x15 / DIN 912
.	.

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Screw tolerance: ±0,2
Locating pin tolerance: ±0,01

roh | Rz 100 | Rz 25 | Rz 6,3

Pattern number Cam Driver: 108009 IND.B
Pattern number Cam Slider: 108014 IND.B
Pattern number Cam Base: 108018 IND.B

Technische Daten / Specification:
Schieberweg / Travel of Cam: 40,4mm
Arbeitsfläche / Working Face: 50x110mm
Gasfederrückzugskraft / Stripper Force min.: 750N

Component Parts: 29010

Pos.-No.	Anzahl	Bezeichnung	Material	Hersteller	Id.-Nr.
1	1	Cam Driver	min.400 MPa (Casting 108009 IND.B)	voestalpine	107953
2	1	Cam Slider	min.400 MPa (Casting 108014 IND.B)	voestalpine	107966
3	1	Cam Base	min.400 MPa (Casting 108018 IND.B)	voestalpine	107898
4	1	Side Plate (L)	WF 750/1A (125x63x12)	voestalpine	23277
5	1	Side Plate (R)	WF 750/1A (125x63x12)	voestalpine	23278
6	2	Wear Plate (A)	WF 750/1A (125x18x5)	voestalpine	18999
7	1	Gas Spring Ejector	Ø19/L=118/Stroke=38/F=min.750N	voestalpine	101542
8	1	Positiv Return	min. 400 MPa (55x29x11)	voestalpine	108021
9	1	Lock Screw	min. 400 MPa M22x1,5 (Ø25x35)	voestalpine	108023
10	1	Came Bottom Plate	WF 750/1A (100x30x25)	voestalpine	23281
11	1	Fitting Key	1.0503.07 (45x25x22)	voestalpine	108022
12	1	Lock Washer	DIN 125 (Ø6.4) 1.7225	voestalpine	105553
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voestalpine
Giesserei Linz GmbH

Position: | Amount: | Material:
Discription: | Sheet-No.:

Zu.	Modification	Date	Name
08			
07			
06			
05			
04	04	2018-01-19	LACK
03	03	2011-12-01	SCHWER
02	02	2011-04-28	RIESS
01	01	2010-03-17	SCHWER

Date | Name
Bearbeitet | 2009-12-01 | LACK
Geprüft
Norm

Discription: Elementary Cam ES-OT 050-50° 40,4 Stroke
Ident-No.: 29010

ISO 2768 | m
Scale: 1:1
Drawing-Number: Assembly
Index-No.: 04

Dateiname: ES_OT_0050_50__IND_04__29010__HUB_40_4__2018_01_19__LACK