

Merit



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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

***voestalpine BOHLER Aerospace GmbH & Co KG***

*Mariazeller Strasse 25  
Kapfenberg, 8605  
Austria*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

***Heat Treating***

Certificate Number: 4043229750  
Expiration Date: 31 August 2027  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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## SCOPE OF ACCREDITATION

### Heat Treating

**voestalpine BOHLER Aerospace GmbH & Co KG**  
Mariazeller Strasse 25  
Kapfenberg, 8605  
Austria

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### **AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

AMS2761 – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

AMS2761 – Stainless Steels, Precipitation Hardening

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

AMS2761 – Steels – Industry Specs

Industry Spec – Other – Steels

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

### **AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)**

U11 The Boeing Company

U14 SAFRAN Group

U18 Collins Aerospace (Hamilton Sundstrand)  
U22 Leonardo – Helicopters  
U25 Liebherr–Aerospace Lindenberg GmbH  
U3 Rolls–Royce  
U7 MTU Aero Engines AG

**AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)**

Hardness – Brinell – Check any applicable boxes

Industry Spec – Other

Hardness – Portable – Check any applicable boxes

Industry Spec – Other

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

Hardness – Vickers – Check any applicable boxes

Industry Spec – Other

**AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 20-Jul-2025)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750