## COLD-ROLLED ENAMELABLE STEELS

The alternative to open-coil-annealed steels



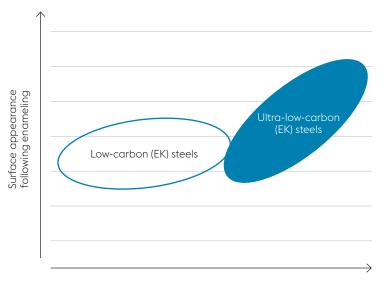
Cold-rolled steel strip

Enamelable steels fact sheet | L Stand 08/2018

## COST-SAVING ENAMELING SOLUTION

If you use open-coil-annealed steels and would like to explore environmentally friendly alternatives that are better suited to your application, we have the right solution for you.

With our low-carbon (EK) and ultra-low-carbon (IF) steels, new alloying designs, technological expertise and improved material properties, many applications can be improved with respect to their price-performance ratio.



Forming properties

- O Low-carbon (EK) steels made by voestalpine DC01EK | DC04EK | DC05EK
- Ultra-low-carbon (EK) steels made by voestalpine DC03ED TiVac | DC04ED TiVac | DC06EK

## ENAMELABLE STEELS FURTHER DEVELOPED BY voestalpine

voestalpine has decades of experience in the manufacturing of enamelable, cold-rolled low-carbon (EK) and ultra-low-carbon (IF) steels. These classical steel grades are very important to us in further research and development.

With respect to complex components, we focus primarily on improved enamel bonding, fish-scale resistance and formability in an effort to ensure that the costly process of annealing open coils is avoided wherever it is not necessary.

## ADVANTAGES OF ENAMELABLE STEELS MADE BY voestalpine



Best forming properties of ultra-low-carbon (IF) steels



Very good enamel bonding



Improved alloying designs for excellent fish-scale resistance



Low-carbon (EK) steels are especially suitable for components with low to medium deep drawing



Suitable for wet or dry enameling



Can be combined with direct-e®, our directly enamelable forming aid for dry enameling

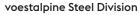


Cost-effective price-performance ratio of low-carbon (EK) and ultra-low-carbon (IF) steels

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To find out more about enameling steels, please visit us at www.voestalpine.com/steel





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