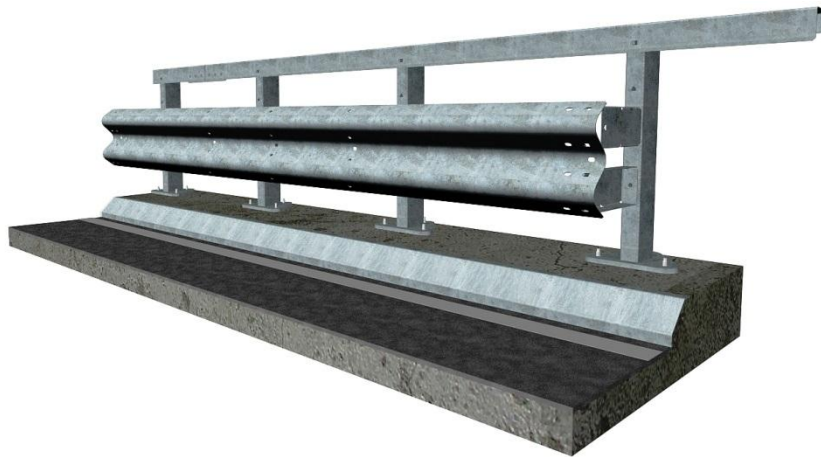


ASSEMBLY INSTRUCTIONS

for the vehicle barrier system

KREMSBARRIER 3 RH3V

on artificial structures



Performance class in accordance with EN 1317-2:

Containment level:	H3
Impact severity level:	B
Working width:	W5

Production and sales:

voestalpine Krems Finaltechnik GmbH

Schmidhüttenstraße 5, 3500 Krems, Austria

T.: +43/50304/14-670

F.: +43/50304/54-628

E-Mail: info.vasts@voestalpine.com

ID: VTMB302

Version: 01/2015

Contents

Safety instructions.....	3
Proper use	3
Technical description of the vehicle barrier system	3
Transport	4
Requirements for installation	4
Suitable subgrade	5
Installation of the vehicle barrier system in accordance with data sheets B302/2 and B302/3 (see appendix).....	6
1. Establish anchorage	6
2. Staggering the V140 base plate uprights (posts)	6
3. Mounting S3 spacers	7
4. Mount connecting bracket strut	8
5. Mount S3 strut	8
6. Mount guardrail (crash barrier) S3.....	10
7. Expansion joint construction in the area of carriageway transitions.....	11
8. Shims	11
9. Torques for threaded connections.....	11
10. Dilatationskonstruktion im Bereich von Fahrbahnübergängen	12
11. Conformity checks	12
12. Clearing the construction site.....	13
Repairing the vehicle barrier system.....	13
Durability of corrosion protection	13
Inspection and maintenance.....	13
Recycling / Disposal.....	14
Appendix 1.....	Data Sheet B302/2
Appendix 2.....	Data Sheet B302/3
Appendix 3.....	Data Sheet B302/4
Appendix 4.....	Data Sheet TSM 190
Appendix 5.....	Parts List KREMSBARRIER 3 RH3 Data Sheet B302/3V on artificial surfaces

Safety instructions

As working on vehicle barrier systems should generally be categorised as especially dangerous, such tasks should always be carried out under the supervision and instruction of applicably trained specialist personnel.

These assembly instructions assume that supervision and instruction is provided by such specialist personnel on-site.

All construction personnel must wear personal protective equipment in accordance with EC directive 89/686/EEC.

Proper use

The task of a vehicle barrier system is to restrain and redirect vehicles straying off of the carriageway and thereby minimise the consequences for passengers as well as for other road users and objects worthy of protection.

Note: Vehicle barrier systems are generally to be used only in situations where straying off of the carriageway is likely to result in more severe consequences for vehicles and their passengers as well as for third parties or objects worthy of protection than a collision with the barrier system.

Technical description of the vehicle barrier system

Performance class in accordance with ÖNORM, EN 1317-2:	
Containment level	H3
Impact severity level / ASI	B / 1.4
Working width / level	W5 / 1.5 m
Test length	56.00 m
System dimensions	
System width	685 mm
System height	1,200 mm
Bore depth	130 mm

Transport

The following points are to be observed when transporting components of the vehicle barrier systems:

- A regulation load securing system is to be made available.
- When transporting on salt-treated roads, the components must be transported on enclosed / tarpaulin-covered truck trailers.
- Avoid contact with other aggressive transported materials (e.g. residual chemicals on the loading space).
- The lifting gear is to be designed for a maximum package weight of 2.5 t.

Note: A proper load securing system must also be used when transporting equipment for installation of vehicle barrier systems.

Requirements for installation

The executing contractor (=installation firm) must have the professional aptitude and general qualifications for the undertaking of such installation work.

The installation firm must be in possession of the technical equipment required for the professional and proper undertaking of the installation work. This includes, in addition to a fleet of vehicles adapted for this type of work, especially the pile-driving equipment for the required post segments with adapted drive heads and guides as well as drilling equipment, impact screwdrivers, mandrels and measuring equipment, etc.

The installation firm must maintain all relevant national and international laws, regulations, directives, etc. and ensure that the required permits are available and have been submitted in good time.

The following must be checked by the installation firm prior to the start of installation

- Possible existing installations in the area of the anchoring must be assessed and correspondingly taken into consideration
- The suitability of the subgrade (soil class, sufficient bore depth, evenness, etc.) is to be checked.
- The definitive reference line must be marked for installation of the vehicle barrier system.
- The delivery of materials must be checked for correctness and completeness and complaints must be immediately forwarded to the supplier.
- It must be ensured that the building site is properly secured.

The customer is to be informed immediately in writing in the event that deviations are determined and the matter is to be clarified.

If components for the vehicle barrier system are to be intermediately stored, then the following warehouse conditions are to be fulfilled:

- The storage area must be capable of bearing the load and must be accessible with an HGV truck.
- Galvanised components may not be stored on tall, damp grass, in standing water or mud.
- The packages are to be stored in the original packaging on wooden slats with approximately 150 mm gap to the ground.
- The components should be stored at a slight angle, so that water can drain off.
- The formation of puddles (collection of moisture) is to be avoided.
- Foil used for purposes of securing the layers during transportation is to be removed.
- The storage area may not be treated with defrosting agents.

Long-term storage of bundled components outdoors is to be avoided.

Suitable subgrade

In the event of a vehicle impact, the vehicle barrier system and the vehicle itself transfers forces (nominal characteristic values) into the subgrade (structure). These forces are also dependent on the alignment of the barrier system to the structure.

The subgrade is considered suitable for the installation of the vehicle barrier system if the following conditions are fulfilled:

- Conduction of the characteristic values is ensured.
- Concrete strength minimum C25/30
- Reinforcement corresponds to the structural requirements
- Levelness of the surface in the area of anchorage:
maximum deviation 5 mm over 0.50 m batten length

Note: The vehicle barrier system can also be anchored on steel structures, if the conduction of aligned characteristic forces is correspondingly ensured. The alignment of anchoring for the

vehicle barrier system on steel constructions must always be agreed with the manufacturer.

Installation of the vehicle barrier system in accordance with data sheets B302/2 and B302/3 (see appendix)

It is not necessary to pre-assemble the vehicle barrier system components in the factory.

Due to the fact that the vehicle barrier system is not pre-stressed, the ambient temperature at the time of installation is irrelevant.

1. Establish anchorage



Figure

Each V140 base plate upright is to be anchored in position with three TSM B16x190 concrete bolts in accordance with type sheet TSM 190 (see appendix).

It is recommended to position the bore holes for the three anchors with the help of a drill template in order to ensure precise spacing of the anchors.

The bore holes are to be executed normally to the mounting surface. The drill depth amounts to 130 ± 3 mm. The use of a drill stand with depth gauge ensures precise execution of the bore holes.

The standard spacing of the anchoring groups (i.e. upright spacing) amounts to 1,333 mm.

2. Staggering the V140 base plate uprights (posts)

The V140 base plate uprights are to be aligned such that the open sides of the upright sections face away from the traffic.

It is to be ensured that the uprights are aligned to the anchoring groups so that they sit centrally in the 28mm diameter bore holes on the base plates (see Fig. 1). The uprights are then fixed in place together with a washer 40x18x4 and hexagon nut M18 FK 8 for each concrete bolt.

The camber of the mounting surface is to be taken into consideration by means of the angle between the base plate and upright, so that the deviation between the V140 upright to vertical does not exceed 2.5%.

The longitudinal gradient to the mounting surface is generally not considered.

Differing curb heights are to be taken into consideration in accordance with national regulations.

3. Mounting S3 spacers

Two "S3 spacers" are mounted to each V140 upright (see Fig. 2).

In order to do so, mushroom head bolts M16x30 FK 6.8 are placed through the axially aligned drop-shaped holes spaced at 250 mm to each other and inserted through the 18x36 mm elongated holes on the front faces of the uprights and fixed in place with washers 40x18x4 and nuts M16 FK 6.

Note: Whether these bolts are inserted from the upright side or from the spacer side has no effect on the function of the system.



Figure

The open side of the upper spacer to be aligned to the direction of travel. The open side of the lower spacer is to be aligned away from the direction of travel (see Fig. 2).

4. Mount connecting bracket strut

Each V140 upright is fitted with two "connecting bracket struts", bolted on so that the upper upright end forms a supporting surface for the strut (see Fig. 3).



Figure

In each case, a mushroom head bolt M16x30 FK 6.8 is inserted from the inner side of the upright and through the lateral 18x36 elongated hole in the V140 upright. Subsequently, the connecting bracket is aligned with the elongated hole 30x18mm in such a way that the projecting side piece lies on the upper end of the upright pointing away from the upright and is fixed in place in each case with a washer 40x18x4 and nut M16 FK 6 (see Fig. 3).

5. Mount S3 strut



Figure

The "S3 strut" is to be put over the head of the upright from above so that the elongated holes 36x18 mm in the longer flange overlap the elongated holes 18x36 mm on the front face of the upright before being bolted in place with a mushroom head bolt M16x30 FK 6.8 (See Fig. 4). These are then fixed in place on the inner sides of the uprights in

each case with a washer 40x18x4 and hexagon nut M16 FK 6.

Additionally, the strut is bolted twice indirectly to each V140 upright via the "connecting bracket strut".

In order to do so, two mushroom head bolts M16x30 FK 6.8 are inserted from above, through the elongated holes 36x18 mm in the strut and the respective elongated holes 30x18 mm in the connecting brackets and fixed in place on the lower side of



Figure 5



Figure 6

the connecting bracket in each case with a washer 40x18x4 and nut M16 FK 6 (see Fig. 4 and 5).

In the jointed sections, "strut S3" is connected to the "joint profile strut S3" (see Fig. 6).

The "joint profile strut S3" is to be inserted from below into the previously mounted strut S3, so that the hole pattern of the joint profile covers the hole pattern of the strut and half of the joint profile projects beyond the end of the strut.

The next "S3 strut" can now be inserted onto the joint profile from above so that the hole pattern is covered again (see Fig. 6).

The joint is to be bolted in place with 18 mushroom head bolts M16x30 FK 6.8. The side facing the traffic and the upper bolts are aligned on the inner side of the joint profile. The bolts facing away from the strut are then fixed in place in each case with a washer 40x18x4 and nut M16 FK 6 (see Fig. 6).

6. Mount guardrail (crash barrier) S3

The jointed areas of the guard rails are to be overlapped in relation to the direction of traffic, so that oncoming vehicles cannot engage with the guard rail. The jointed sections (upper part) of guard rail ends facing the carriageway have drop-shaped holes and are additionally labelled with \triangle , to designate voestalpine guard rail systems. The jointed sections (lower part) of guard rail ends facing away from the carriageway have elongated holes.

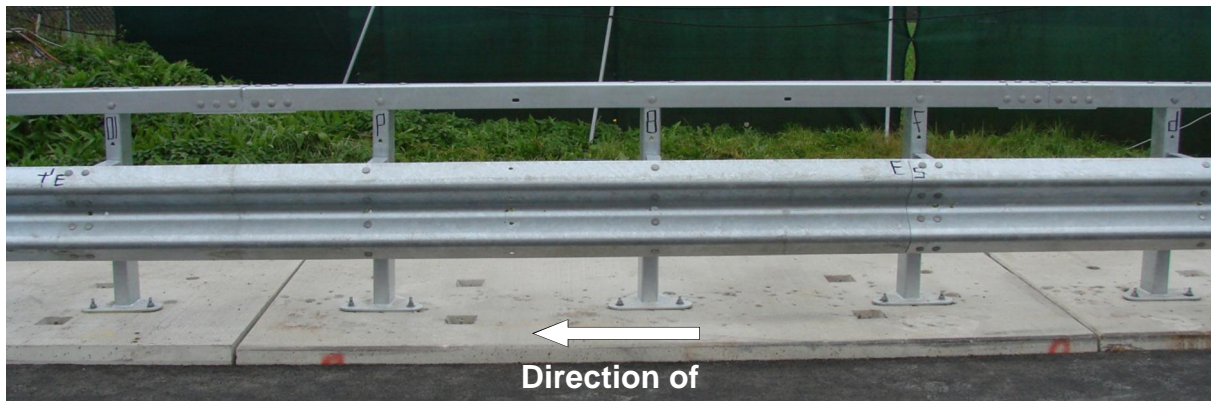


Figure 7

The guard rails are bolted in place to each pair of spacers (every ~1,333 mm) with four mushroom head bolts M16 FK 6.8 (see Fig. 8).

The guard rail joints are additionally to be bolted in place with four mushroom head bolts M16x30 FK 6.8 (see Fig. 9).



Figure 8

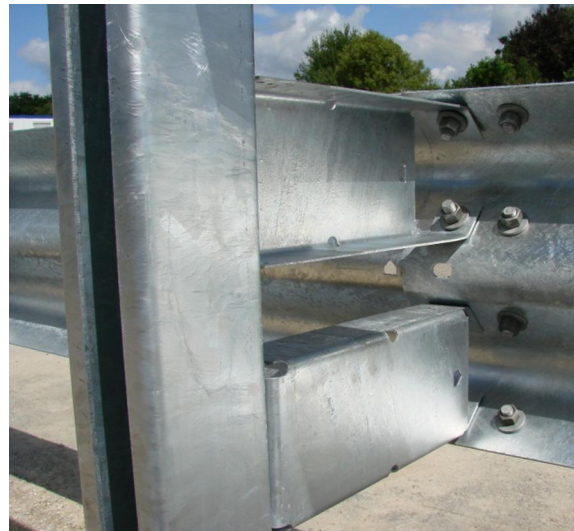


Figure 9

When tightening the hexagon nuts M16 FK 6, ensure correct alignment of the drop-shaped anti-twist protection of the bolt head in the drop-shaped hole of the guard rail. A washer 40x18x4 is to be aligned under each of the hexagon nuts M16.

7. Expansion joint construction in the area of carriageway transitions

The expansion joint construction enables absorption of temperature-related movements in bridge constructions. The design of expansion joint construction for the vehicle barrier system is dependent on local conditions, the functionality of the barrier system and the scope of expansion to be accommodated.

The standard expansion joint design for the vehicle barrier system KB3 RH3V is detailed for elongation values amounting to ± 100 mm as depicted in Type Sheet B302/4.

The precise execution of the expansion is to be agreed with the manufacturer in each case.

8. Shims

Generally, the vehicle barrier system should be installed so that shims are not required. However, if shims are required due to conditions on site, then the following points must be observed:

- The regulation centre distance of the posts is to be retained as far as possible.
- If the longitudinal elements have to be sawn, it is to be ensured that the cut is made clearly.
- The cut is to be executed so that the swarf cannot damage the hot-dip galvanised sections (risk of extraneous rust or damage to the coating).
- The burrs are to be removed and the cut area is to be protected against corrosion with cold-galvanizing paint in accordance with EN ISO 1461.
- The hole pattern for joining a shim must correspond to the regulation design and the gaps to the corners may not be smaller than those of the regulation design.
- Flame cutting is generally impermissible for installation work!

9. Torques for threaded connections

Thread / strength class	Torque	
	min.	max.
M10 / 4.6	10 Nm	17 Nm
M16 / 4.6	35 Nm	70 Nm
M18 / 8.8	80 Nm	330 Nm
M24 / 8.8	110 Nm	500 Nm

It is to be ensured that a sufficiently large bearing surface is given in the clamped area for tightening unscheduled prestressed threaded connections when applying the above specified torques.

10. Dilatationskonstruktion im Bereich von Fahrbahnübergängen

Die Dilatationskonstruktion ermöglicht die Aufnahme temperaturbedingter Bewegungen der Brückenkonstruktion. Die Ausbildung der Dilatationskonstruktion im Fahrzeurückhaltesystem ist abhängig von den örtlichen Gegebenheiten, der Funktionalität des Rückhaltesystems und dem zu berücksichtigenden Dehnweg.

Die Regelausführung der Dilatation des Fahrzeurückhaltesystems KB3 RH3V für einen Dehnweg von ± 100 mm ist am Typenblatt B302/4 dargestellt.

Die genaue Ausführung der Dilatation ist jedenfalls mit dem Hersteller abzustimmen.

11. Conformity checks

The following checks are to be undertaken during the installation process and by way of final inspection:

- Correct alignment and bolting of the structural components
- Vertical gap between the barriers and upper edge of the tension bar and reference level
- Horizontal gap between the front edge of the protective barrier post and the respective reference line for the installation
- Continuous line of the longitudinal elements (protective barrier post, tension bar)

Suitable corrective measures are to be undertaken in the event of deviations outside the range of permissible tolerances.

It is to be checked that the system has been installed correctly in accordance with the installation instructions upon completion of the installation work and this should be documented in the acceptance certificate.

12. Clearing the construction site

All residual materials (including connecting devices), packaging and supporting timber, screw boxes, foil, packaging straps, etc. and any other rubbish must be removed from the site.

The construction site is subsequently to be swept clean.

Repairing the vehicle barrier system

All components which exhibit mechanical damage or deformation subsequent to an accident are to be replaced by new components. The installation of these components is to be undertaken in accordance with the installation instructions.

New connecting devices are generally to be used when repairing a vehicle barrier system.

Durability of corrosion protection

The vehicle barrier system's components are hot-dip galvanised in accordance with EN ISO 1461 to ensure its operational lifetime / durability of protection.

The duration of protection for galvanised coatings is defined under EN ISO 14713 and is essentially dependent on the thickness of the coating. Generally, it can be assumed that the zinc coating will erode continuously over the entire area. Due to the known effective macroclimatic corrosion load for roads, corrosion category C4, zinc corrosion amounting to 2.1 to 4.2 µm per year is to be expected. Therefore, calculating with the average zinc layer thickness of minimum 70 µm in accordance with EN ISO 1461, a protection duration of minimum 15 years is given.

Note: The above specified calculated duration of protection applies to macroclimatic effective corrosion loads only. Special macroclimatic conditions could lead to a reduced duration of protection.

Inspection and maintenance

Vehicle barrier systems manufactured by voestalpine Krems Finaltechnik GmbH are fundamentally maintenance free.

The vehicle barrier system is to be visually inspected as part of the continuous inspection trips carried out by the carriageway maintenance authority, however, this must be realised at least once per year, preferably after the winter season. In doing so, it is to be checked, among other things, that there are no deformed segments and that the bolting is correct.

Recycling / Disposal

Dismantled vehicle barrier systems or exchanged components replaced during the repair process are to be disposed of and recycled in accordance with statutory requirements. All vehicle barrier system components manufactured by voestalpine Krems Finaltechnik GmbH are 100% recyclable.

Packaging and other waste is to be recycled or disposed of in accordance with statutory requirements.

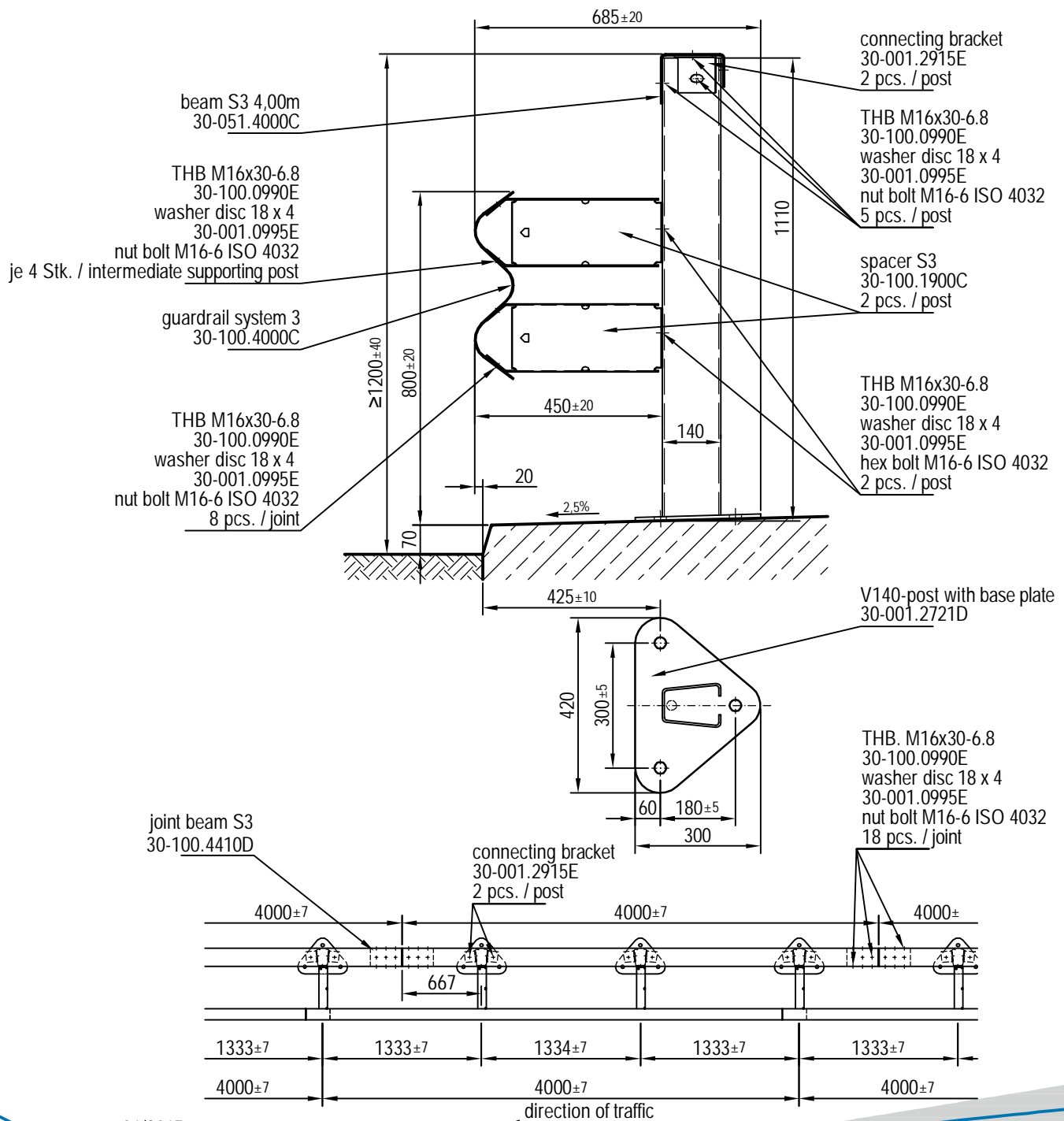
Vehicle barrier systems manufactured by voestalpine Krems Finaltechnik GmbH do not contain toxic or potentially hazardous materials.

SAFETY BARRIERS

KREMSBARRIER 3 RH3V

roadside restraint system
on civil structures

product specifications Sheet B302/2



01/2015

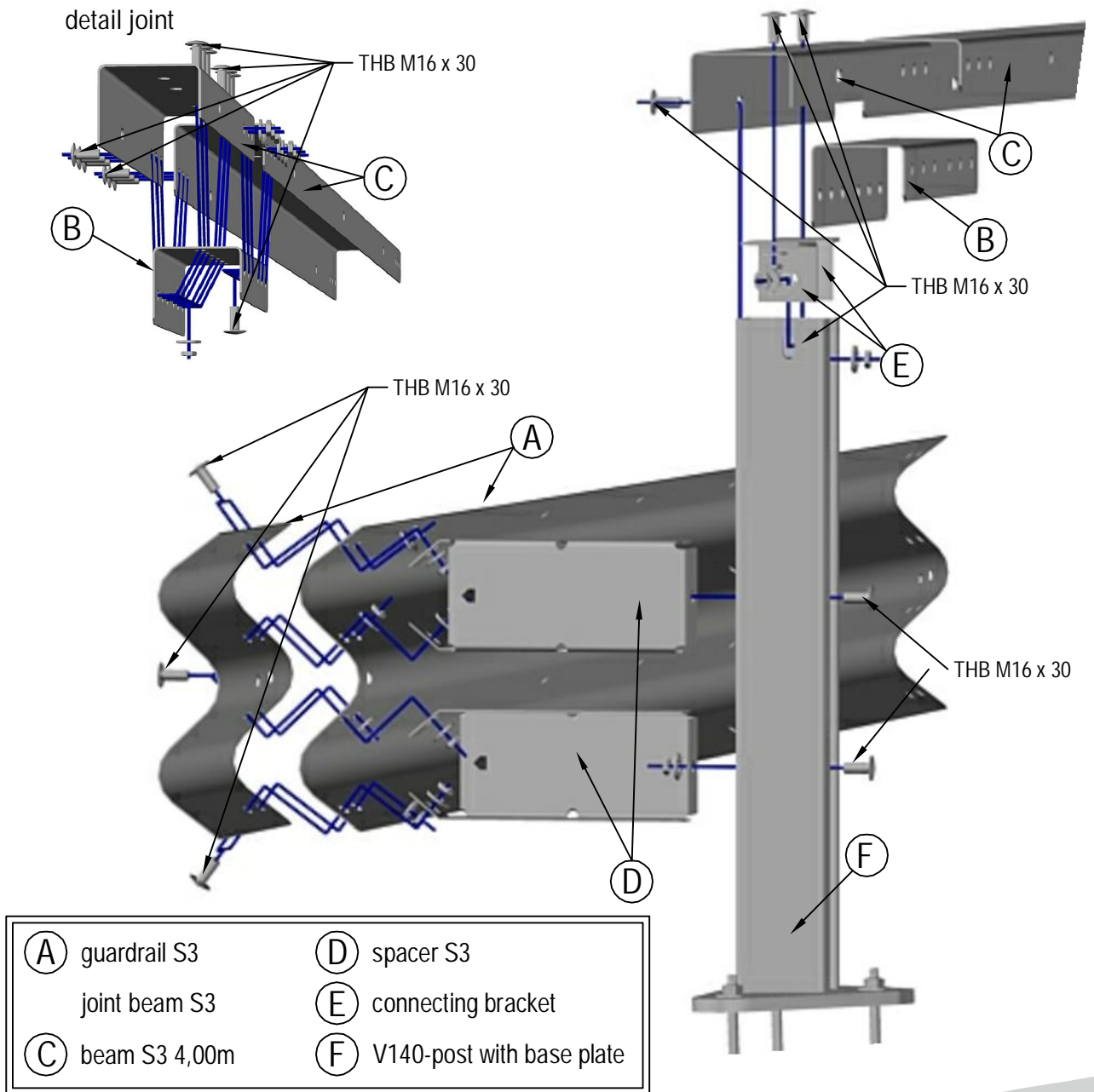
SAFETY BARRIERS

KREMSBARRIER 3 RH3V

roadside restraint system
on civil structures

product specifications Sheet B302/3

installation drawing



01/2015

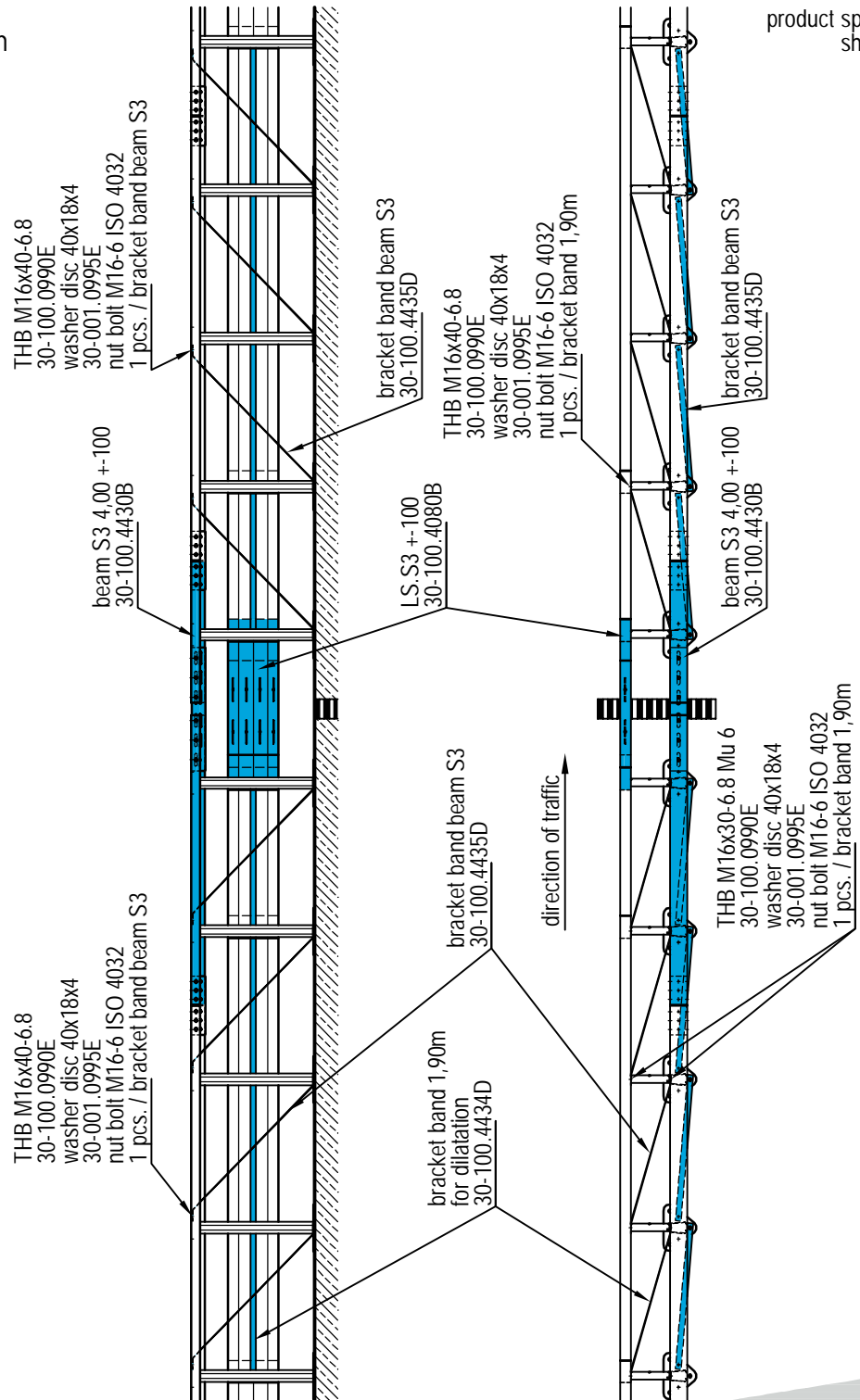
SAFETY BARRIERS

KREMSBARRIER 3 RH3V

roadside restraint system
on civil structures

dilatation ± 100

product specifications
sheet B302/4



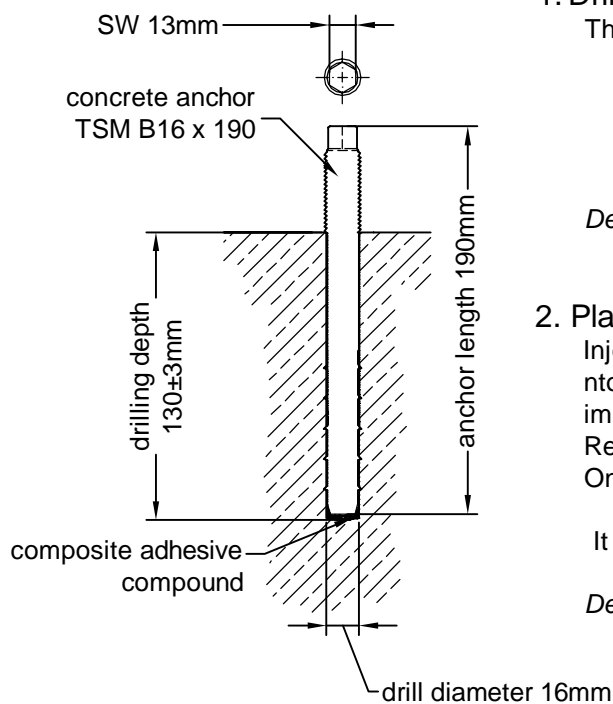
01/2015

SAFETY BARRIERS

CONCRETE ANCHOR TSM B16 x 190

Installation instruction

product specification sheet TSM 190



1. Drilling bore hole

The holes are normal to the mounting surface.

- drill diameter 16mm
- drill depth 130 ± 3 mm
- controlling the drilling depth
- to clean the drill hole

Details: The use of a drill rig with a depth stop ensures accurate production drilling.

2. Placing the anchor

Inject composite adhesive compound (Chemofast) into the drill hole. Turn in screw to a depth of 130 mm, using an impact driver until the compound mass oozes out of the drill hole. Remove redundant compound mass. One cartridge lasts for about 33 pc. concrete anchors.

It is mandatory to follow the guidelines stated on the cartridge.

Details: Contribute to the mass of the composite is a special required to press the cartridge matched.



drilling bore hole



inject the compound mass



screw the concrete anchor

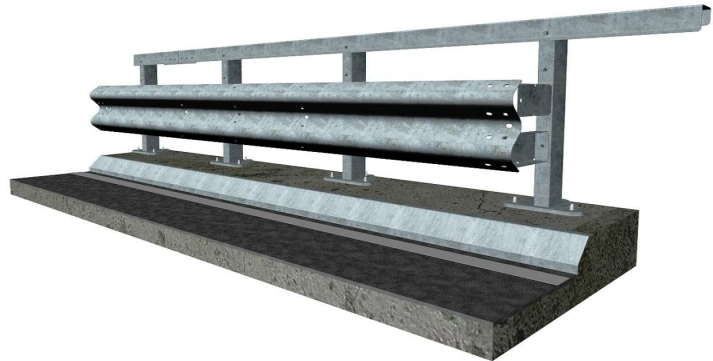
01/2015

SAFETY BARRIERS

Parts list

KREMSBARRIER 3 RH3V

roadside restraint system
on civil structures



Requirements for a field with a 4,00 m length

part	name of the item	weight [kg]	drawing- number	material / quality	corrosion protection
1	guardrail S3 4,00	61,72	30-100.4000-C	S355JO	acc. to EN ISO 1461
1	beam S3 4,00m	38,19	30-051.4000-	S355JO	acc. to EN ISO 1461
1	joint beam S3	5,07	30-100.4410D	S355JO	acc. to EN ISO 1461
6	connection bracket post	0,62	30-001.2915E	S235JR	acc. to EN ISO 1461
6	spacer S3	2,91	30-100.1900C	S235JR	acc. to EN ISO 1461
3	V140-post S3V/G 1110 2,5%	24,10	30-100.2740C	S235JR	acc. to EN ISO 1461
55	THB M16x30-6.8 with nose +nut	0,08	30-100.0990E	6.8	acc. to EN ISO 10684
64	washer 40x18x4	0,03	30-001.0995E	100HV	acc. to EN ISO 10684
9	anchor TSM B16 M18x190	0,27	-	10.9	TOGE-KORR
9	hex nut M18-8	0,04	DIN 934	8	acc. to EN ISO 10684

parts for dilatation

part	name of the item	weight [kg]	drawing- number	material / quality	corrosion protection
1	guardrail S3 ± 100	35,07	30-100.4080B	S355JO	acc. to EN ISO 1461
1	beam S3 4,00 +-100	47,80	30-100.4430B	S355JO	acc. to EN ISO 1461
8	bracket band 1,90m	3,93	30-100.4434D	S235JR	acc. to EN ISO 1461
8	bracket band beam S3	4,86	30-100.4435D	S235JR	acc. to EN ISO 1461

01/2015