



Industrie Service

## Certificate of conformity of the factory production control

0036 - CPR - M 124.2020.001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of March 09<sup>th</sup>, 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product

### Cold formed welded structural hollow sections of non-alloy and fine grain steels

produced by

**voestalpine Krems GmbH**  
**Schmidhüttenstraße 5**  
**A-3500 Krems an der Donau**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the harmonised standard

**EN 10219-1:2006**

under system 2+ are applied and

**the factory production control fulfils all the prescribed requirements set out above.**

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the Factory Production Control Plan itself are not modified significantly.  
Further information about the product parameters and description of the products are included in the scope of approval, annex 1 to this certificate.

In order to adhere the validity an annual surveillance audit is required.


**First issue:** 11.11.2020

**Valid until:** 10.11.2023

Munich, November 11<sup>th</sup>, 2020

**Notified Body, No. 0036**



  
(M. Strobel)  
(Head of the Certification Body)



EQ3061049

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TÜV®

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT



Industrie Service

Anlage 1 zum Zertifikat Nr. / Annex 1 to Certificate No.  
0036 - CPR - M 124.2020.001 vom/dated 2020-11-11

Geltungsbereich der Überprüfung als Hersteller von Produkten nach BPV 305/2011 Scope of Approval - Manufacturer of Base Materials used in accordance with CPR 305/2011											
Hersteller / Manufacturer:		Name: Straße/Street: Ort/City:		voestalpine Krems GmbH Schmidhüttenstraße 5 3500 Krems an der Donau		Werk / plant:		Nationalität/ Country: <b>A</b>	Datum/ Date: 2020-11-11	Blatt-Nr.:/ Page No.: 1 v. / of 1	Zertifizierungsstelle für metallische Bauprodukte/ Certification Body for metallic construction products Notifizierte Stelle, Nr. / Notified Body, No. 0036
Nr. / No.	Werkstoffbezeichnung Werkstoff-Nr. / Material Designation Material Grade	Werkstoff- Spezifikation / Material specification	Liefer- zustand / Delivery condition	Prüfgegenstand Erzeugnisform / Description product form	Abmessungen / Dimensions		Gewicht / Weight	Bemerkungen / Remarks	Bericht Nr. / report no. 725159288-20 vom / dated 17.09.2020		
					Dicke / Thickness [mm]	Durchm. / Diameter [mm]					
		Art / Spec.	Kürzel / Code		von / from	bis / to	Wert value				
1	2	3a	4	5	6a	7a	8a		9		
01	S235JRH S275J0H, S275J2H S355J0H, S355J2H, S355K2H  S275NH, S275NLH S355NH, S355NLH S460NH, S460NLH  S275MH, S275MLH S355MH, S355MLH S420MH, S420MLH S460MH, S460MLH	EN 10219-1	AR  N  TM	Kaltgefertigte, geschweißte Hohprofile / Cold formed welded structural hollow sections	2,0	10,0	50	900			

**Explanation:**  
 AT = Lösungsgeglüht / solution annealed NT = Normalgeglüht und angelassen / normalized and tempered N = Normalgeglüht / normalized S = Spannungsarmgeglüht / stress relieved TM = Thermo-mech. behandelt / thermo-mech. treated U = ungeglüht / not annealed  
 QT = vergütet / quenched and tempered CR = Temperaturgeglüht wärmefest / temperature controlled hot formed (controlled rolled) A = weichgeglüht / annealed AR = wie gewälzt / as rolled  
 a = Werkstoffbezeichnung in Spalte 9 / material designation in column 9 b = Lieferzustand in Spalte 9 / delivery condition in column 9 c = Prüfgegenstand in Spalte 9 / object in column 9  
 d = Abmessungen in den Techn. Regeln / dimensions acc. to technical rules e = Gewicht in den Techn. Regeln / weight acc. to technical rules f = Nr. der Techn. Regeln in Spalte 9 / technical rules reference column 9