



Landesgesellschaft
Österreich

CERTIFICATE

The Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that

voestalpine

voestalpine Kreams GmbH

Schmidhüttenstraße 5
3500 Kreams, Austria

fulfils the

Comprehensive Quality Requirements

according to

EN ISO 3834-2:2005

For the Range mentioned in the enclosure to this certificate.

The certificate is valid until **26. 03. 2024**

Certificate-Registration-No. **0531 – ST – 3834 – 1745**



Vienna, 12.05.2021



Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Wien, Austria

**Enclosure 1 / 2 to certificate no.:****0531 – ST – 3834 – 1745**

The following range is certified

acc. to EN ISO 3834-2:2005:

Application area:	Hollow sections, cold-rolled sections, welded components - EN 1090-2:2018 – EXC4 und EN 1090-4:2018 – EXC4
Dimensions:	0,6 – 12mm depending on the application
Processing:	plates, tubes, sections, forgings, machined components

Welding process acc. to EN ISO 4063	Base materials	Wall thickness
135	Hot rolled products of structural steels acc. EN 10025-2/3/4/5	0,6 – 12mm depending on the application
141	Hot rolled flat products made of high yield strength steels for cold forming acc. EN 10149-2	
21	Cold formed welded structural hollow sections acc. EN 10219	
27	Continuously hot-dip coated steel flat products for cold forming acc. EN 10346	
52	Cold rolled steel flat products with high yield strength for cold forming acc. EN 10268	
74	Cold rolled low carbon steel flat products for cold forming acc. EN 10130	
78	Electrolytically zinc coated cold rolled steel flat products for cold forming acc. EN 10152	
	Cold rolled strip and sheet acc. DIN 1623	

Responsible welding supervisor:	Dipl.-Ing. Florian Mayer, d.o.b. 17.01.1990 (IWE)
Substitute:	Robert Mistelbauer, d.o.b. 16.06.1989 (IWS)
Personnel for Non Destructive Testing:	see ndt examiner list

Further details of the review can be found in our report no. 725169202-ASo
The general provisions must be observed.

Enclosure 2 / 2 to certificate no.:

0531 – ST – 3834 – 1745

General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Landesgesellschaft Österreich GmbH. If necessary, TÜV SÜD Landesgesellschaft Österreich GmbH will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD Landesgesellschaft Österreich GmbH shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD Landesgesellschaft Österreich GmbH timely to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD Landesgesellschaft Österreich GmbH.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.