

voestalpine Thermo-Tech – A Division of  
voestalpine High Performance Metals Ltd.

**F-7-2-9A HEAT TREAT  
REQUISITION**

**AS9100-C / ISO 9001:2008  
CERTIFIED**

2645 Meadowvale Blvd. Mississauga, ON L5N 7Y4  
905-812-9440 or 800-665-8335 Ext-300 Fax: 905-812-9231

COMPANY NAME: \_\_\_\_\_ DATE: \_\_\_\_\_  
P.O #: \_\_\_\_\_ PART #: \_\_\_\_\_ JOB #: \_\_\_\_\_  
QUANTITY: \_\_\_\_\_ WEIGHT: \_\_\_\_\_ MATERIAL: \_\_\_\_\_

HEAT TREAT REQUIREMENT BY APPLICATION: DIE-CASTING  COLD WORK  PLASTICS  OTHER

*All work processed is subject to MTI Statement of Liability, copy available upon request.*

HARDENING:  # OF TEMPER: 1  2  3  VACUUM TEMPER:  HRC Req'd:  
STRESS RELIEVING:  STRESS TEMPERING:  Temp.: ..... °F VACUUM STRESS TEMPERING:   
ANNEALING:  SOLUTION ANNEALING  CRYOGENICS  WELDING   
EFFECTIVE CASE:  
THERMONITE<sup>SM</sup>:  0.002"-0.004"  0.004"-0.006"  0.006"-0.010"  MAXIMUM

OTHER PROCESSES Req'd: \_\_\_\_\_

COMMENTS: \_\_\_\_\_  
(Additional \_\_\_\_\_  
Instructions) \_\_\_\_\_  
CONTACT NAME: \_\_\_\_\_ Phone: \_\_\_\_\_ Ext. #: \_\_\_\_\_  
*Signature:* \_\_\_\_\_

INTERNAL USE ONLY  
WO #: \_\_\_\_\_ REV#: 005  
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