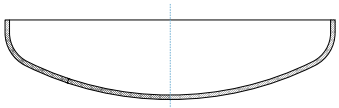
PRODUCTION PROGRAM – SINGLE-PIECE HEADS

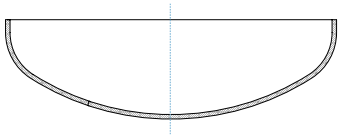
SINGLE-PIECE HEADS



Torispherical heads (ASME)

Klöpperböden (DIN 28011)

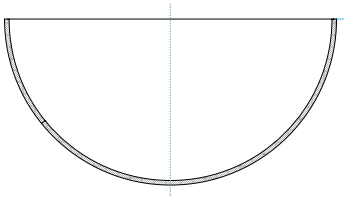
Fonds GRC (NFE 81102)



Semi-elliptical heads (ASME)

Korbbogenböden (DIN 28013)

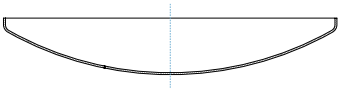
Fonds elliptiques (NFE 81103)



Hemispherical heads

Halbkugelböden

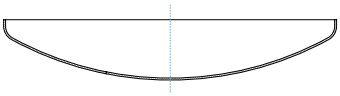
Fonds hemisphèriques



Flat-dished heads

Seichtgewölbte Böden

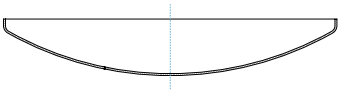
Fonds PRC (NFE 81101)



Standard-type dished heads

Normalgewölbte Böden

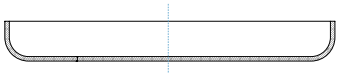
Fonds MRC (NFE 81104)



Standard tank heads

Tankböden

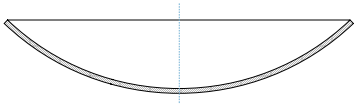
Fonds MRC (NFE 81104)

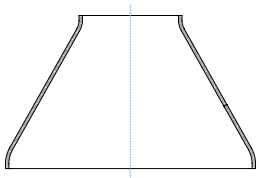


Flat heads

Flachböden

Fonds plats

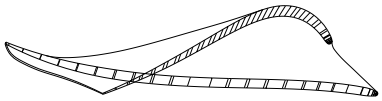




Special pressed parts

- Dished discs/spherical segments
  Gewölbte Scheiben/Kugelsegmente
  Disc bombé/Elément d´une sphère

- Cones
  Kegel
  Cône



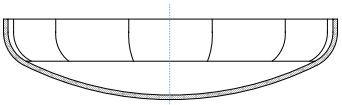
Parts for water turbines

Turbinenteile

Eléments d´une turbine

PRODUCTION PROGRAM – MULTI-PIECE HEADS

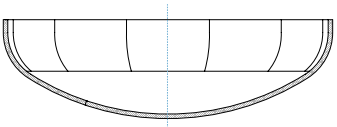
DISHED AND PRESSED CROWNS AND PETALS



Torispherical heads (ASME)

Klöpperböden (DIN 28011)

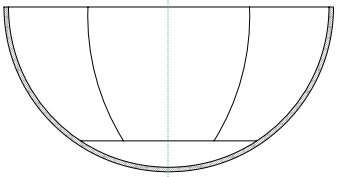
Fonds MRC (NFE 81102)



Semi-elliptical heads (ASME)

Korbbogenböden (DIN 28013)

Fonds elliptiques (NFE 81103)



Hemispherical heads

Halbkugelböden

Fonds hemisphèriques

If no tools are available for single-piece heads, we offer dished and pressed crowns and petals:

- pressed with oversize for subsequent edge preparation
- pressed with edge preparation and trial assembly
- Trial assembly is carried out using lugs in matching material. The petals are marked in such a way that trouble-free re-assembly is possible at the customer. Marking the remaining lugs makes this job easier.
- Shrinkage during welding is taken into consideration in the design.