durostat®

Heavy plates

durostat 400/450/500/B2

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Wear-resistant steels with best workability

The steel grades durostat 400, durostat 450 and durostat 500 are wear-resistant special steels with hardness of approx. 400 HB, 450 HB resp. 500 HB. These steels provide high levels of resistance to mechanical wear and are specially suitable for components exposed to heavy abrasion, e.g. loading devices, shovels of wheel loaders, bodies of trough tipping wagons, conveyors, excavator components, road machines, screens and crushers. The high hardness is reached by accelerated cooling directly after hot rolling (direct quenching) or by conventional quenching in a water quench. Direct quenching is mainly applied due to improved toughness and reduced scale. State-of-the-art alloying concepts with low carbon content provide good weldability.

durostat B2 steels are delivered in as-rolled condition (non-quenched). The highest achievable hardness is 500 HB. These steel grades are used in components of agricultural machinery, cutting edges for front-end loaders and brick-molding boxes.

Convincing advantages

- Longer service life with much higher resistance to wear
- Weight savings due to reduced plate thickness as a result of high hardness
- Good surface quality due to thinner, more easily removable rolling scale
- Good weldability with elimination of preheating for small plate thicknesses
- Guaranteed toughness for low temperatures in application

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Chemical composition

Heat analysis in mass % and carbon equivalent

durostat®	C max.	Si max.	Mn max.	P max.	S max.	Al min.	Cr max.	Mo max.	B max.	Ti max.
400	0.18	0.60	2.10	0.025	0.010	0.020	1.00	0.50	0.005	0.050
450	0.22	0.60	2.10	0.025	0.010	0.020	1.00	0.50	0.005	0.050
500	0.30	0.60	2.10	0.025	0.010	0.020	1.00	0.50	0.005	0.050
B2	0.30	0.60	2.10	0.025	0.010	0.020	1.00	0.50	0.005	0.050

The steel is fine grain melted and may contain microalloying elements such as Nb and V.

Carbon equivalent

durostat®	Plate thickness [mm]	Mass percentages [%]	
		CEV [1] max.	CET [2] max.
400	6 ≤ 35	0.52	0.35
	> 35 - 120	0.57	0.37
450	6 ≤ 15	0.57	0.37
	>15 - 50	0.59	0.39
500	8 ≤ 30	0.59	0.44
	> 30 - 50	0.67	0.47

[1] CEV = C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15, nach IIW

[2] CET = C + (Mn + Mo)/10 + (Cr + Cu)/20 + Ni/40, nach SEW 088

Mechanical properties: Hardness/Tensile strength

durostat®	Hardness [HB]	Standard values [1]			
		Hardness [HB]	Yield strength $R_{p0,2}$ [MPa]	Tensile strength R_m [MPa]	Fracture elongation A_5 [%]
400	360 - 440	400	1,000	1,250	10
450	410 - 490	450	1,100	1,400	9
500	460 - 540	500	1,200	1,550	8
B2	approx. 500 [2]	200	400	650	20

[1] Typical values for plate thickness of 20 mm

[2] As-delivered condition is non-quenched; achievable hardness after water quenching

Mechanical properties: Notch impact energy/Edging radii

durostat®	Plate thickness [mm]	Notch impact energy [1] Av [Joule] min. –40 °C	Edging radii Ri min. at 90° edging (s=plate thickness) Position of the bending edge to the rolling direction Longitudinal	Transverse
		Guaranteed values		
400	6 - 50	27	-	-
	> 50 ≤ 120	On request	-	-
450	6 - 50	20	-	-
		Standard values [2]		
400	-	50	4 s	3 s
450	-	30	5 s	4 s
500	-	20	5 s	4 s

[1] Notch impact bending test in accordance with EN 10045 on Charpy-V longitudinal samples at –40 °C.
The mean value from 3 individual samples must reach the specified requirements. No individual value may be below 70% of the guaranteed mean value. For thicknesses < 10 mm, samples similar to Charpy-V with dimensions of 10 x 7.5 mm or 10 x 5 mm are tested. The guaranteed value is reduced in proportion to the sample cross-section.

[2] Typical values of notch impact energy for plate thickness of 20 mm

Available dimensions

Maximum width per thickness; minimum width 1,500 mm; for thickness of 6 mm the minimum width is 1,600 mm

durostat®	Plate thickness [mm]	Max. width [mm]	Max. length [mm]	As-delivered condition
400	6 ≤ 12	2,500	12,000	direct quenched
	> 12 ≤ 120	3,000		
450	6 ≤ 12	2,500		
	> 12 ≤ 50	3,000		
500	8 ≤ 50	2,500		quenched or direct quenched
B2	8 ≤ 50	2,500	18,700	non-quenched

Weight per plate is max. 16 t.

Additional dimensions upon request.

Please find further information and downloads at www.voestalpine.com/grobblech.

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